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Wen Liu, Pan Zhang, Alistair G.L. Borthwick, Hao Chen, Jinren Ni

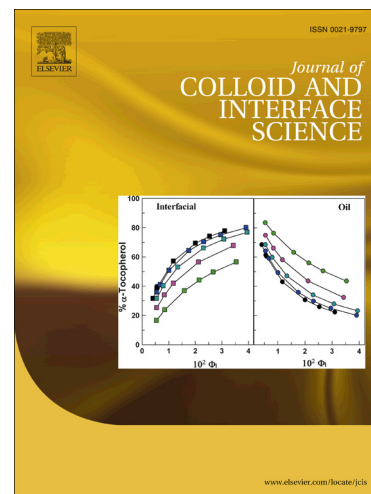
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1 Adsorption mechanisms of thallium(I) and thallium(III) by titanate
2 nanotubes: Ion-exchange and co-precipitation

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18

19 Abstract

20 Hydrothermally-synthesized titanate nanotubes (TNTs) are found to be excellent at
21 adsorption of highly toxic thallium ions. Uptake of both thallium ions is very fast in
22 the first 10 min. The adsorption isotherm of Tl(I) follows the Langmuir model with
23 maximum adsorption capacity of 709.2 mg g⁻¹. Ion-exchange between Tl⁺ and Na⁺ in
24 the interlayers of TNTs is the primary mechanism for Tl(I) adsorption. Excess Tl⁺
25 undergoes further exchange with H⁺. The adsorption mechanism is different for Tl(III),
26 and involves either ion-exchange with Na⁺ at low Tl(III) concentration or
27 co-precipitation in the form of Tl(OH)₃ with TNTs at high Tl(III) concentration. XPS
28 analysis indicates that the ion-exchange process does not change the basic skeleton
29 [TiO₆] of TNTs, whereas Tl(OH)₃ precipitation increases the percentage composition
30 of O within the surface hydroxyl groups. XRD analysis also confirms the formation of
31 Tl(OH)₃ on TNTs at high initial concentration of Tl(III). Coexisting Na⁺ and Ca²⁺
32 hardly inhibit adsorption, indicating good selectivity for thallium by TNTs.
33 Furthermore, TNTs can be reused efficiently after HNO₃ desorption and NaOH
34 regeneration, making TNTs a promising material to remove thallium from
35 wastewaters. This study also confirms that co-precipitation is another important
36 adsorption mechanism for easily hydrolytic metals by TNTs.

37 **Keywords:** Thallium; Titanate nanotubes; Adsorption; Ion-exchange;
38 Co-precipitation

39

40 1. Introduction

41 Thallium (Tl) is a rare but widespread element in the natural environment, and is
42 found in soils, plants, estuaries and lakes [1-4]. At high concentrations, thallium poses
43 a great threat to the ecosystem and is very damaging to human health. Over the past
44 few decades, thallium and its compounds have been increasingly used in specialized
45 electronic research equipment, semiconductors and lasers, fiber (optical) glass
46 manufacture, scintilla graphic imaging, superconductivity, fireworks, pigments and
47 dyes, and mineralogical separation processes [5-8]. Wastewater emissions, solid waste
48 from coal combustion, metal smelting, and industrial wastewaters are the main
49 anthropogenic sources of thallium.

50 Tl(I) and Tl(III) are the two main oxidation states of thallium. The chemical
51 properties of Tl(I) are similar to K^+ due to their similar ionic radii, whereas Tl(III) is
52 more like Al^{3+} because it belongs to the IIIA group in the periodic table of elements.
53 Tl(I) can form more stable compounds than Tl(III) which has strong oxidizing
54 properties and is slowly converted to a monovalent state [1, 3]. Consequently, Tl(I) is
55 the most commonly occurring species of thallium in most natural environments [9].

56 Thallium is a highly toxic element, and has been called “the element being
57 cursed at birth” [10]. It is more acutely toxic to mammals than more common heavy
58 metals, like Hg, Cd, Pb, Zn, and Cu [11-12]. For example, It was reported that Tl(III)
59 ions are about 34,000 times more toxic than Cd(II) when present in an aquatic
60 environment [13]. Ralph and Twiss [14] reported that Tl(III) is approximately 50,000
61 times more toxic than Tl(I) to the unicellular chlorophyte, *Chlorella*. When thallium is
62 absorbed through skin and mucous membranes, it becomes widely distributed
63 throughout the body and accumulates in bones, renal medulla and, eventually, in the

64 central nervous system. Thallium also causes damage to the lungs, heart, liver, and
65 kidneys, and can be fatal [15-17]. The exact mechanism of thallium toxicity is still
66 unclear, so accurate diagnosis of thallium poisoning is difficult to perform and has to
67 be confirmed by chemical analysis [17]. The US Environmental Protection Agency
68 (USEPA) lists thallium as a priority pollutant due to its high toxicity, and proposes
69 specific categories for its treatment and disposal. These are given by the Best
70 Demonstrated Available Technology (BDAT) for the Resource Conservation and
71 Recovery Act (RCRA) thallium wastewater Categories P113, P115, U214, U215,
72 U216, and U217. Treatment technology involves chemical oxidation of Tl(I)
73 compounds followed by chemical precipitation with hydroxide compounds, and then
74 settling and filtration [18]. There is a strict effluent standard for thallium
75 concentration in wastewaters, which must be below 0.14 mg L^{-1} .

76 Relatively few studies have focused on the removal of thallium from aqueous
77 solutions. The US Environmental Protection Agency has approved activated alumina
78 precipitation and ion exchange as efficient methods for removing thallium from
79 drinking waters [19]. Alternative methods include precipitation by hydroxides [18],
80 ion-exchange by resin [20], and adsorption by certain materials (such as activated
81 carbon [21], ferrihydrite [22], sawdust [23], biomass [24], and carbon nanotubes [25]).
82 Of these techniques, adsorption is predominantly used because of its high removal
83 efficiency and simplicity in operation. However, for removal of thallium by
84 adsorption, three objectives must be satisfied: efficient removal capability, rapid rate
85 of uptake; and the adsorbent should be easy to re-useable. With these in mind,
86 attention has increasingly focused on the use of titanate nanotubes (TNTs) for
87 treatment of water polluted by heavy metals. TNTs are easily synthesized by a
88 hydrothermal method using TiO_2 and NaOH solution at moderate temperature [26-27].

89 In addition, TNTs have special physicochemical properties, small tube diameters,
90 large specific surface area, and charged surface. Consequently, TNTs are commonly
91 used as adsorbents for the removal of heavy metal cations such as Cd(II), Pb(II),
92 Cr(III), Cu(II) [28-30], radioactive elements like Cs(I), Sr(II), Ba(II) [31-32], and
93 lanthanides Eu(III) [33-34]. In particular, the adsorption capacity of Pb(II) and Cd(II)
94 onto TNTs can reach 520 and 238 mg g⁻¹ respectively, which are much larger values
95 than achieved by most other adsorbents [28]. Besides, TNTs have good sedimentation
96 properties and can easily be re-used [35-36], making them a promising adsorbent for
97 removal of thallium from solution.

98 This paper examines the adsorption of Tl(I) and Tl(III) on
99 hydrothermally-synthesized TNTs. Results are presented concerning the adsorption
100 kinetics and isotherms. The effects of pH and coexisting ions on adsorption are
101 investigated. Insight is provided by XPS, XRD and Raman analysis into the different
102 adsorption mechanisms of Tl(I) and Tl(III) on TNTs. Desorption of thallium and
103 regeneration of TNTs are also studied. It is concluded that TNTs have great potential
104 for removal of thallium from aqueous solutions.

105 2. Materials and methods

106 2.1 Chemicals and reagents

107 Tl(NO₃)₃·3H₂O and TlNO₃ were purchased from Alfa Aesar Company (MA,
108 USA) and dissolved in deionized waters to form Tl(I) and Tl(III) stock solutions (1 L,
109 1000 mg L⁻¹). 2 mL concentrated nitric acid were added to the Tl(III) solution and the
110 mixture diluted to 1 L in a volumetric flask. NaNO₃ and Ca(NO₃)₂ were used to form
111 the inorganic stock solution of 1000 mg L⁻¹. All other reagents were of analytical
112 grade or better.

113 *2.2 Preparation of TNTs*

114 TNTs were synthesized via the hydrothermal method [26] [28]. Specifically, 1.2 g
115 of P25 TiO₂ (Degussa, Germany, ca. 90% anatase and 10% rutile) were mixed with 10
116 mol L⁻¹ NaOH solutions. After stirring for 24 h, the mixture was heated at 130 °C for
117 72 h in a Teflon container with a stainless steel outer casing. Afterwards, the product
118 was separated by centrifuge (8000 rpm, 5 min) and washed with deionized water until
119 the supernatant pH became neutral. Finally, the precipitate was dried in air at 80 °C
120 for 4h.

121 *2.3 Adsorption experiments*

122 *2.3.1 Batch adsorption experiments*

123 All the batch adsorption experiments were conducted in a rotary shaker (25 ± 0.2
124 °C, 200 rpm) using 100 mL Erlenmeyer flasks. The influence of solution pH on
125 adsorption of Tl(I) and Tl(III) by TNTs was studied first. The pH of a 50 mL solution
126 containing 100 mg L⁻¹ of thallium ions and 0.2 g L⁻¹ of TNTs was adjusted to a target
127 value set between 2 and 6 using diluted HCl and NaOH. After shaking for 180 min,
128 samples were taken and filtered through a 0.22 µm membrane, and then the
129 concentration of thallium measured immediately. For kinetic studies, the initial
130 concentration of thallium ions was altered between 50 and 100 mg L⁻¹, and the
131 solution pH adjusted to 5 for Tl(I) with diluted HCl and 2 for Tl(III) with diluted
132 NaOH. Solutions were shaken for 4 h and samples were taken at specific intervals.
133 For isotherm studies, the initial concentration of thallium ions was varied from 10 to
134 150 mg L⁻¹. Solution pH was adjusted to 5 for Tl (I) and 2 for Tl(III). After shaking
135 for 3 h, samples were taken and the concentration of thallium measured immediately
136 afterwards. For influence of inorganic ions, concentrations of Tl(I) and Tl(III) were

137 fixed at 100 mg L^{-1} and the concentrations of coexisting Na^+ and Ca^{2+} varied from 50
138 to 200 mg L^{-1} , while all other operations were the same as for the previous
139 experiments.

140 After the supernates were diluted by deionized water, concentrations of thallium
141 ions were determined by means of inductively coupled plasma-mass spectrometry
142 (ICP-MS, X Series II, Thermo Fisher Scientific, USA). The adsorption capacity of
143 thallium on TNTs was calculated from:

$$144 \quad q_e = \frac{(C_0 - C_e)V}{m} \quad (1)$$

145 where q_e (mg g^{-1}) is the adsorption capacity at equilibrium, C_0 (mg L^{-1}) and C_e (mg L^{-1})
146 are the initial and equilibrium concentrations of the thallium ions respectively, V (L) is
147 the total solution volume, and m (g) is the mass of TNTs added in solution.

148 The removal efficiency (R , %) of thallium ion from aqueous solution was
149 obtained using:

$$150 \quad R = \frac{(C_0 - C_e)}{C_0} \times 100\% \quad (2)$$

151 2.3.2 Measurement of Na content

152 Once the isotherm experiments had been completed, the Na contents of fresh
153 TNTs and TNTs with Tl(I) adsorbed were measured after microwave digestion.
154 Typically, 15 mg of TNTs were dispersed in 15 mol/L concentrated nitrate acids, and
155 the materials then completely dissolved through microwave digestion. Meanwhile, a
156 blank experiment was also carried out to eliminate the interference of impurities from
157 acids and deionized water. Finally, the solutions were diluted to prescribed volumes,
158 and the Na concentration was measured immediately by ICP-MS.

159

160 **2.4 Desorption and regeneration experiments**

161 Desorption and regeneration studies were based on the adsorption experiments.
162 Firstly, 0.01 g TNTs were added into the thallium solutions (100 mg L^{-1}) in a 50 mL
163 flask with pH 5 for Tl(I) and pH 2 for Tl(III) respectively, and then shaken for 3 h to
164 reach adsorption equilibrium. Samples were taken and the thallium concentration was
165 determined. A prescribed volume of concentrated nitric acid (ca. 16.4 mol L^{-1}) was
166 added to the solutions in order for the final H^+ concentration to be about 0.2, 0.4 and
167 0.6 mol L^{-1} , respectively. After stirring for 3 h, the concentration of thallium was
168 determined. The desorption degree ($D, \%$) was calculated from:

$$169 \quad D = \frac{(C_d - C_e)}{(C_0 - C_e)} \times 100\% \quad (3)$$

170 where C_d (mg L^{-1}) is the concentration of thallium after desorption.

171 After desorption, the TNTs were separated and immersed into 0.2 M NaOH
172 solution for 3 h to regenerate the tubular structure [35], and the regenerated TNTs
173 reused to adsorb Tl(I) and Tl(III). The adsorption-desorption-regeneration process
174 lasted for two cycles.

175 **1.5 Characterization methods**

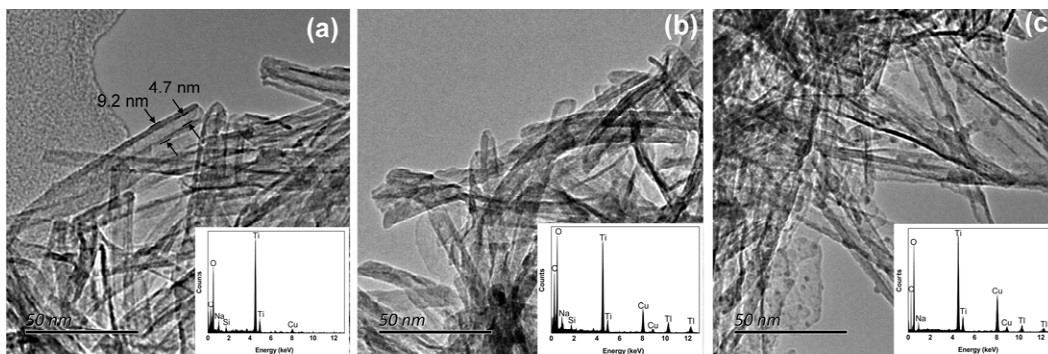
176 The morphology of the TNTs before and after adsorption was analyzed using
177 Tecnai T20 Transmission electron microscopy (TEM) operating at 200 kV, with
178 dedicated software provided by DigitalMicrograph. The energy dispersive X-ray
179 spectrum (EDX) was measured. The crystal phase of the sample was visualized by a
180 X-ray diffractometer (XRD, D/max-2400, Rigaku, Japan) operating at 100 kV and
181 40 mA and using Cu $K\alpha$ radiation ($\lambda = 1.542 \text{ \AA}$), at a scan speed of $4^\circ/\text{min}$. The
182 element composition and corresponding oxidation state were obtained using X-ray

183 photoelectron spectroscopy (XPS, AXIS-Ultra, Kratos Analytical, England) at 15 mA
184 and 15 kV with an Al $K\alpha$ X-ray source (225 W), where all binding energies were
185 calibrated with C 1s peak at 284.80 eV to compensate for surface charge effects.
186 Raman spectra were recorded on a RM-1000 (Renishaw, UK) with 514 nm excitation
187 from a He-Ne laser.

188 3. Results and discussion

189 *3.1 Morphology of TNTs*

190 As shown in Fig.1a, the TNTs comprised multi-layers of hollow, open-ended
191 tubes, each of uniform cross-section with 4.7 nm inner diameter and 9.2 nm outer
192 diameter. As a result, the nanotubes had large specific surface area ($272.31 \text{ m}^2 \text{ g}^{-1}$) [26]
193 of great help for metal adsorption. The EDX spectrum indicated that TNTs contained
194 Na, Ti and O, consistent with sodium titanate [37-38]. Sodium titanate is the main
195 component of TNTs, and is written as $\text{Na}_x\text{H}_{2-x}\text{Ti}_3\text{O}_7 \cdot n\text{H}_2\text{O}$ ($x = 0$ to 0.75 , depending
196 on the remaining sodium ions) [27, 37]. Zigzag ribbons of edge-sharing $[\text{TiO}_6]$
197 octahedrons formed the basic skeleton of the TNTs, before curling up into
198 multilayered tubes. H^+ and Na^+ ions were located in the interlayers, being promoted
199 by the adsorption of cations [30]. After adsorption of Tl(I) (Fig.1b), many nanotubes
200 were broken, giving the surface a coarse texture. After adsorption of Tl(III),
201 precipitates were observed attached to the tubes (Fig.1c). Thallium peaks occur in the
202 EDX spectra after adsorption (Fig.1b and 1c), indicating that both Tl(I) and Tl(III)
203 became attached to the TNTs.



204

205 **Fig.1.** TEM images and EDX spectra of TNTs: (a) before adsorption of thallium; (b)

206 after adsorption of thallium Tl(I); and (c) after adsorption of thallium Tl(III).

207

208 **3.2 Adsorption behavior of Tl(I) and Tl(III) on TNTs**209 **3.2.1 Effect of pH**

210 Solution pH affects the surface charge of TNTs and the concentration of metal

211 species in solution [29], and so is an important factor in adsorption. Fig.S1 and Fig.S2

212 present the zeta potential of TNTs and the thallium species distributions for different

213 pH. The point of zero charge of TNTs is 2.56 (Fig.S1). Moreover, Tl^+ is the principal

214 species for Tl(I) over a wide range of pH values, but Tl(III) hydrolyzes drastically

215 when $pH > 2$ (Fig.S2). Fig.2 shows the effect of pH on adsorption of Tl(I) and Tl(III)

216 by TNTs. The adsorption capacities of both Tl(I) and Tl(III) rise with increasing pH,

217 but the mechanisms are different. For Tl(I), at low pH of 1–2, the surface charge of

218 the TNTs was positive, and so electrostatic repulsion between Tl^+ and

219 positively-charged TNTs inhibited adsorption, resulting in low uptake of Tl(I) (25.4

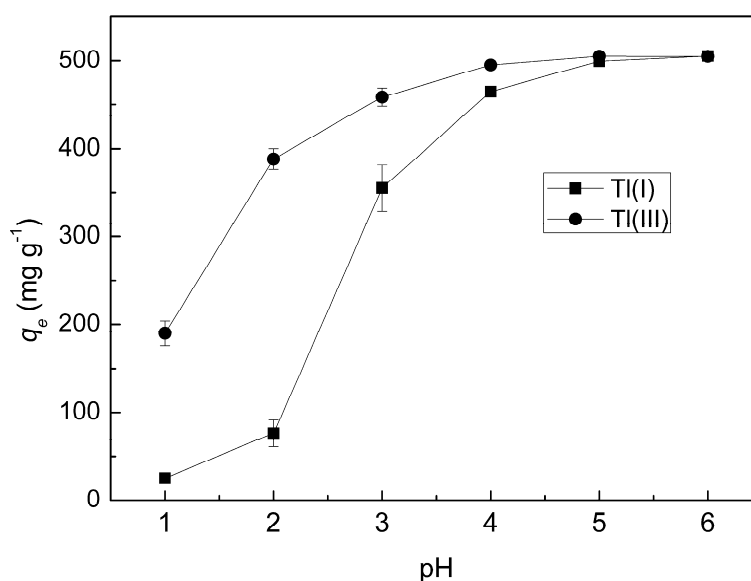
220 $mg\ g^{-1}$ at pH 1 and $76.2\ mg\ g^{-1}$ at pH 2). Meanwhile, excess H^+ competed with Tl^+ for

221 active sites at low pH. When the pH increased from 2 to 3, the surface charge of the

222 TNTs turned negative, which benefited the adsorption of Tl^+ , corresponding to the

223 rapid rise observed in adsorption capacity from 2 to 3. For further increase in pH, the

224 amount of negative charge increased and fewer H^+ ions coexisted in solution, leading
 225 to enhanced adsorption capacity. Almost 100% removal efficiency was achieved when
 226 pH was above 5, indicating the excellent adsorption performance of TNTs.



227

228 **Fig.2.** Effect of pH on adsorption of Tl(I) and Tl(III) by TNTs. (TNTs dosage $0.2\ g\ L^{-1}$;
 229 temperature $25\ ^\circ C$).

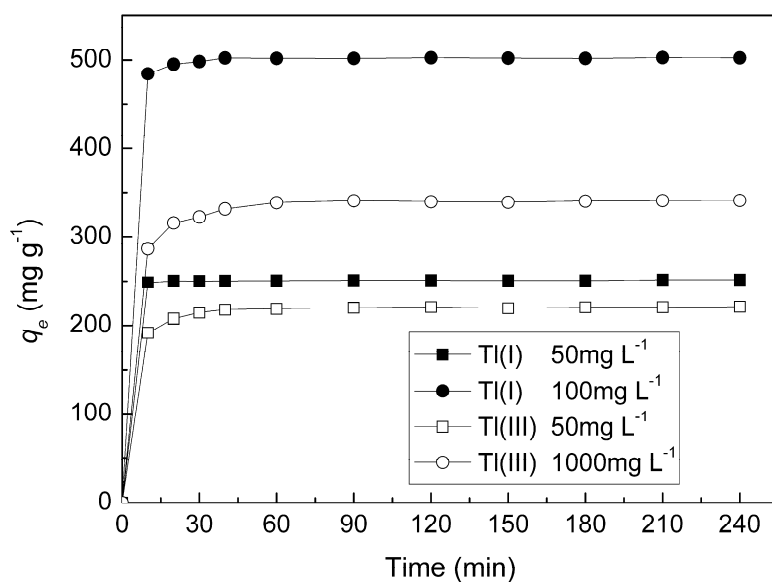
230

231 For adsorption of Tl(III), although TNTs were positively charged at pH 1–2,
 232 hydrolysis of Tl(III) occurred, as a result of $Tl(OH)_3$ formation. Consequently, Fig.2
 233 shows a larger adsorption capacity of Tl(III) ($189.8\ mg\ g^{-1}$ at pH 1 and $388.3\ mg\ g^{-1}$ at
 234 pH 2) than that of Tl(I). For solution $pH > 3$, precipitation in the form of $Tl(OH)_3$ was
 235 the dominant mechanism for Tl(III) removal. This effect was enhanced at higher pH,
 236 leading to enhanced adsorption capacity and high removal efficiency.

237

238 3.2.2 Adsorption kinetics

239 Fig.3 illustrates the adsorption kinetics of Tl(I) and Tl(III). Rapid uptake occurs
 240 in the first 30 min (especially the initial 10 min), due to the large amount of active
 241 sites on the surface of the TNTs [28, 30]. The adsorption rate of Tl(III) was a little
 242 lower than that of Tl(I) during the initial stage, because complicated components
 243 including $\text{Tl}(\text{OH})_2^{2+}$, $\text{Tl}(\text{OH})_2^+$ and $\text{Tl}(\text{OH})_3$ coexisted in solution at the experimental
 244 pH (2), resulting in heterogeneous adsorption onto the TNTs. Both of the thallium
 245 ions reached equilibrium within 90 min, indicating that 180 min was sufficiently long
 246 for the subsequent adsorption experiments.



247

248 **Fig.3.** Adsorption kinetics of Tl(I) and Tl(III) on TNTs. (TNTs dosage 0.2 g L⁻¹;
 249 temperature 25 °C; pH 5 for Tl(I) and pH 2 for Tl(III)).

250

251 Pseudo-first-order and pseudo-second-order models are used to analyse the
 252 adsorption kinetics results, and are expressed as [39-40]:

253 Pseudo-first-order model: $q_t = q_e - q_e \exp(-k_1 t)$ (4)

254 Pseudo-second-order model: $\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e}$ (5)

255 where q_t and q_e (mg g^{-1}) are the adsorption capacities of thallium at time t (min) and
256 equilibrium, respectively. k_1 (min^{-1}) and k_2 ($\text{g mg}^{-1} \text{min}^{-1}$) are the rate constants of the
257 pseudo-first-order and pseudo-second-order kinetic models, respectively.

258 Table 1 lists the corresponding kinetic parameters. The kinetic results are closely
259 fitted by the pseudo-second-order model, with a high correlation coefficient
260 ($R^2 \geq 0.9999$). This indicates that the rate-controlling step for adsorption was chemical
261 interaction, exhibited by the initial diffusion of metal ions from solution to TNTs'
262 surface, and the subsequent interaction between $-\text{ONa}/-\text{OH}$ groups of TNTs and
263 metal ions [40].

264 **Table 1.** Kinetic parameters for adsorption of Tl(I) and Tl(III) on TNTs.

Kinetic model	Parameters	Initial Tl(I) concentration		Initial Tl(III) concentration	
		(mg L ⁻¹)		(mg L ⁻¹)	
		50	100	50	100
Pseudo-first-order model	q_e (mg g ⁻¹)	4.35	9.97	24.13	56.89
	k_1 (min ⁻¹)	0.0151	0.0231	0.0239	0.0295
	R^2	0.2475	0.3772	0.7003	0.7902
Pseudo-first-order model	q_e (mg g ⁻¹)	251.3	502.5	221.7	342.5
	k_2 (g mg ⁻¹ min ⁻¹)	0.0311	0.0172	0.0046	0.0021
	R^2	1.0000	1.0000	1.0000	0.9999

265 3.2.3 Adsorption isotherms

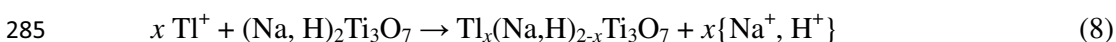
266 Two models are introduced to study the adsorption isotherm process of Tl(I) and
 267 Tl(III) onto TNTs, namely the Langmuir [41] and the Freundlich [42] models, which
 268 can be written as:

269 Langmuir model:
$$q_e = \frac{q_{max} K_L C_e}{1 + q_{max} C_e} \quad (6)$$

270 Freundlich model:
$$q_e = K_F C_e^{1/n} \quad (7)$$

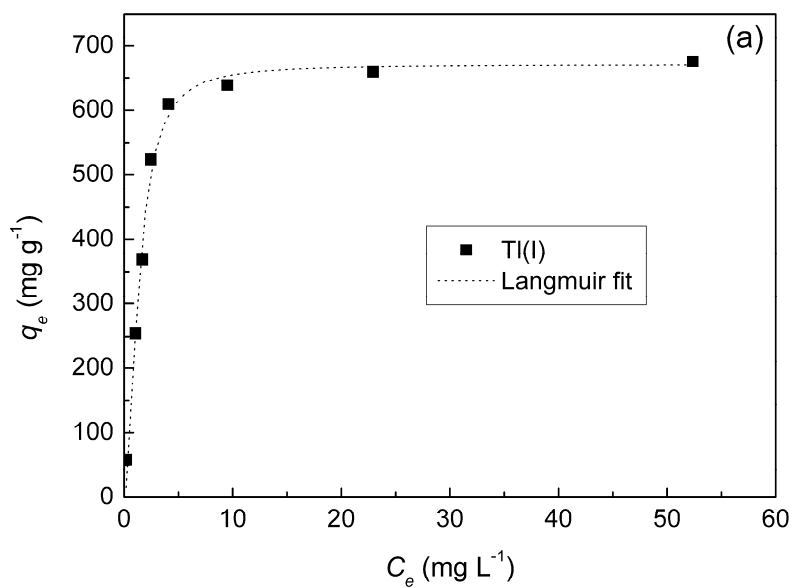
271 in which q_e (mg g⁻¹) and C_e (mg g⁻¹) are the adsorption capacity and concentration of
 272 thallium at equilibrium. q_{max} (mg g⁻¹) represents the maximum adsorption capacity,
 273 and K_L (L mg⁻¹) is the Langmuir constant related to the adsorption energy. K_F (mg g⁻¹)
 274 is the Freundlich constant related to adsorption capacity and n is the heterogeneity
 275 factor indicating the adsorption intensity of the adsorbate.

276 The adsorption isotherms are shown in Fig.4, and the corresponding parameters
 277 are listed in Table 2. The adsorption isotherm of Tl(I) presents a good Langmuir fit
 278 ($R^2 > 0.99$), implying that the active sites were distributed homogenously on the TNTs,
 279 and that monolayer adsorption occurred. The simulated maximum adsorption capacity
 280 of Tl(I) reached 709.2 mg g⁻¹, a considerably larger value than obtained for other
 281 common adsorbents like TiO₂ (ca. 4.6 mg g⁻¹) [43], sawdust (ca. 13.2 mg g⁻¹) [23] and
 282 powdered leaves (ca. 80.7 mg g⁻¹) [44]. Ion-exchange between Na⁺ or H⁺ was widely
 283 demonstrated to be the main mechanism for the metal cation adsorption onto TNTs
 284 [30, 38, 45]. The adsorption process of Tl(I) could therefore be expressed:

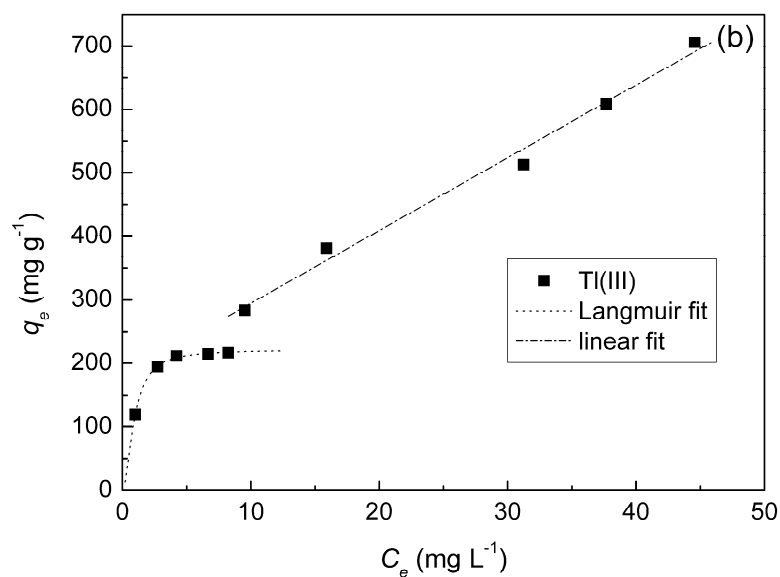


286 in which (Na, H)₂Ti₃O₇ represents TNTs, and {Na⁺, H⁺} are the ions exchanged from

287 the TNTs.



288



289

290 **Fig.4.** Isotherms for adsorption of (a) Tl(I) and (b) Tl(III) on TNTs. (TNTs dosage 0.2

291 g L⁻¹; temperature 25 °C, pH 5 for Tl(I) and pH 2 for Tl(III)).

292 **Table 2.** Isotherm parameters for adsorption of Tl(I) and Tl(III) on TNTs.

Isotherm Model	Parameters	Tl(I)	Tl(III)	
			Whole stage	First stage
Langmuir model	q_{max} (mg g ⁻¹)	709.2	847.5	241.0
	K_L (L mg ⁻¹)	0.72	0.07	1.26
	R^2	0.9956	0.8760	0.9963
Freundlich model	K_F (mg g ⁻¹)	9.52	107.3	130.0
	n	1.79	2.19	3.55
	R^2	0.8569	0.9461	0.8620

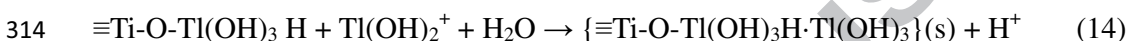
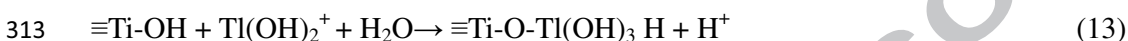
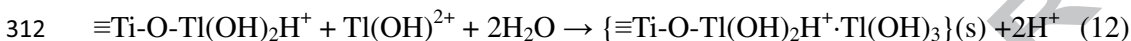
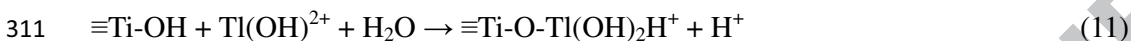
293

294 As shown in Fig.4b neither the Langmuir or Freundlich model in isolation could
 295 describe properly the adsorption isotherm of Tl(III). Instead, the isotherm of Tl(III) on
 296 TNTs has two distinct stages. At low Tl(III) equilibrium concentration (<10 mg L⁻¹),
 297 the isotherm exhibited a good Langmuir fit ($R^2 > 0.99$). During this stage, adsorption
 298 was dominated by ion-exchange between Tl(III) ions and Na⁺/H⁺ of TNTs, which
 299 included the following reactions:



302 At high Tl(III) equilibrium concentration, the adsorption capacity of Tl(III)
 303 increased almost linearly with initial concentration, due to precipitation of Tl(III) onto
 304 TNTs. It should be noted that there was co-precipitation of Tl(III) with TNTs during
 305 the adsorption process because no precipitates were detected in solutions without
 306 addition of adsorbents. Co-precipitation of metals and TNTs was also demonstrated

307 by the study of Pd(II) adsorption on TNTs [46]. The abundant –OH groups of TNTs
 308 played an important role in the co-precipitation process. Following the
 309 well-established surface precipitation model [47-48], co-precipitation of Tl(III) on the
 310 surface of TNTs may be described by the following reactions:



315

316 3.2.4 Adsorption thermodynamics

317 The effect of temperature on adsorption is now considered, and the adsorption
 318 thermodynamic process discussed. The following thermodynamic parameters, free
 319 energy change (ΔG , kJ mol⁻¹), enthalpy change (ΔH , kJ mol⁻¹) and entropy change
 320 (ΔS , J mol⁻¹ K⁻¹), are defined by [49]:

$$321 \quad K_c = \frac{C_0 - C_e}{C_e} \quad , \quad (15)$$

$$322 \quad \Delta G = -RT \ln K_c \quad , \quad (16)$$

323 and

$$324 \quad \Delta G = \Delta H - T\Delta S \quad , \quad (17)$$

325 where K_c is the equilibrium constant for the metal ions, R (J mol⁻¹ K⁻¹) is the ideal gas
 326 constant, and T (K) is the absolute temperature.

327 Table 3 lists the thermodynamic parameters. It is evident that the adsorption
 328 capacity of Tl(I) and Tl(III) decreased with increasing temperature. The negative
 329 values of ΔG indicate that the adsorption process of thallium was naturally
 330 spontaneous. Furthermore, the negative ΔH values imply (i) that the adsorption
 331 process was exothermic, due to hydrated metal ions in solution dissociating into free
 332 ions that are then exchanged with H^+/Na^+ [30], and (ii) that the overcoming of the
 333 dehydration energy of thallium ions during adsorption was exothermic [29]. Moreover,
 334 adsorption involved metal ions transferring from liquid phase to solid phase,
 335 weakening the randomness of the liquid-solid system, hence reducing S .

336 **Table 3.** Thermodynamic parameters for adsorption of Tl(I) and Tl(III) on TNTs.

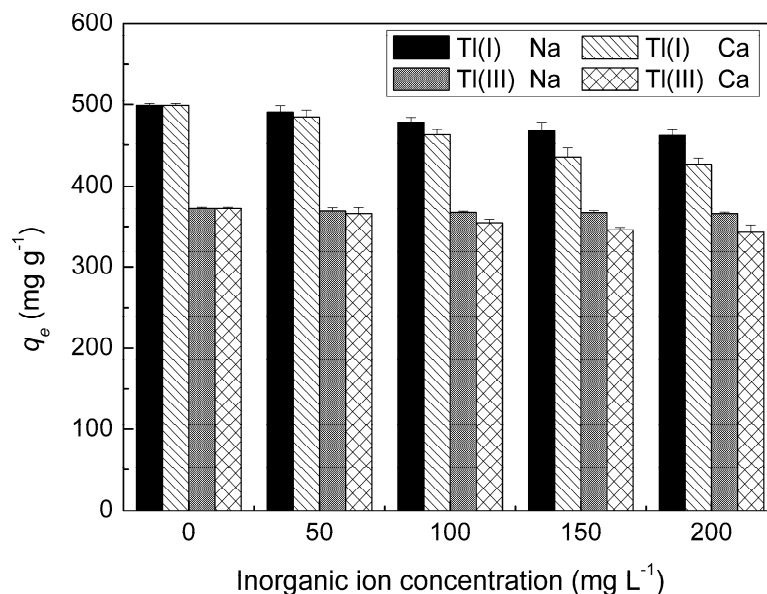
	Temperature	Adsorption	ΔG	ΔH	ΔS
Metal ion	(K)	capacity ($mg\ g^{-1}$)	($kJ\ mol^{-1}$)	($kJ\ mol^{-1}$)	($J\ mol^{-1}\ K^{-1}$)
Tl(I)	293	483.3	-8.44		
	303	477.0	-8.07	-44.20	-21.42
	313	475.7	-7.56		
Tl(III)	293	370.8	-2.41		
	303	354.6	-2.07	-41.03	-14.46
	313	322.9	-1.59		

337

338 3.2.5 Effect of coexisting ions

339 Fig.5 depicts the effect of coexisting Na^+ and Ca^{2+} ions on adsorption of thallium.
 340 The adsorption capacity of Tl(I) on TNTs decreased with increasing inorganic ion

341 concentration, because the coexisting cations competed for adsorption sites with Tl(I).
 342 Bivalent Ca^{2+} had larger affinity with TNTs than Na^+ , so the inhibition effect was
 343 more obvious. However, TNTs still exhibited a large adsorption capacity in the
 344 presence of Na^+ and Ca^{2+} , and the adsorption capacity only decreased 14.5% even
 345 when $200 \text{ mg L}^{-1} \text{Ca}^{2+}$ coexisted. However, the coexisting inorganic ions seemed to
 346 have little effect on the adsorption of Tl(III) because the primary mechanism was
 347 precipitation for Tl(III), and positively-charged TNTs could hardly capture $\text{Na}^+/\text{Ca}^{2+}$
 348 at pH 2. Therefore, TNTs exhibited high adsorption selectivity for Tl(I) and Tl(III).
 349 This is of considerable benefit to the eventual application of TNTs to full-scale
 350 wastewater treatment.



351

352 **Fig.5.** Effect of coexisting ions on adsorption of Tl(I) and Tl(III) by TNTs. (TNTs

353 dosage 0.2 g L^{-1} ; temperature $25 \text{ }^\circ\text{C}$; pH 5 for Tl(I) and pH 2 for Tl(III)).

354

355 **3.2 Adsorption mechanisms of Tl(I) and Tl(III) on TNTs**

356 Adsorption of Tl(I) by TNTs involves a single ion-exchange process between Tl⁺
357 and Na⁺/H⁺ located in the interlayers; however, there are two stages for Tl(III)
358 adsorption: the ion-exchange dominant stage, and the co-precipitation dominant stage.
359 Table 4 presents the relationship between adsorbed Tl⁺ and exchanged Na⁺/H⁺. The
360 Na content of fresh TNTs was determined to be 3.330 mmol g⁻¹, and so the chemical
361 composition of TNTs could be written as Na_{0.8}H_{1.2}Ti₃O₇·1.8H₂O, consistent with
362 previous findings [30]. When the initial Tl(I) concentration was low, the Na⁺
363 exchange mechanism completely dominated, its contribution usually exceeding 99%
364 (Table 4). H⁺ exchange played a small role in adsorption and in the other mechanisms
365 including surface complexation [50]. As the initial concentration increased (0.964 and
366 1.010 mg L⁻¹), all the Na⁺ ions in TNTs were exchanged by Tl⁺, after which excess Tl⁺
367 further exchanged with H⁺, resulting in an increasing contribution of H⁺ exchange for
368 adsorption (1.09% for 0.964 mg L⁻¹ and 2.22% for 1.010 mg L⁻¹). It can therefore be
369 concluded that Na⁺ exchange is the dominant mechanism for adsorption of Tl(I). Tl⁺
370 will preferentially exchange with Na⁺, and only excess Tl⁺ will exchange with H⁺.

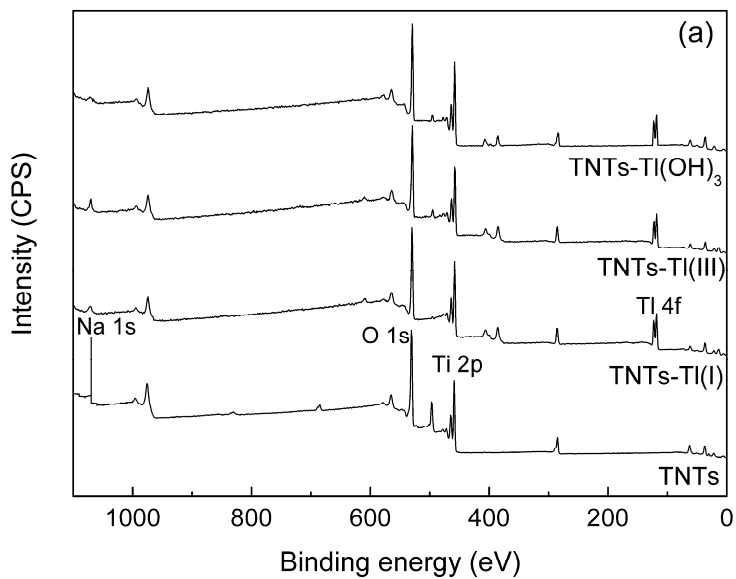
371 **Table 4.** Contribution of different mechanism on adsorption of Tl(I).

Initial Tl(I) concentration (mol L ⁻¹)	Capacity (mmol g ⁻¹)			Contribution (%)		
	total	Na ⁺ exchange	H ⁺ exchange ^a	Na ⁺ exchange	H ⁺ exchange	Others mechanisms
0.058	0.286	0.284	0.001	99.3	0.35	0.35
0.254	1.246	1.241	0.003	99.6	0.24	0.16
0.525	2.564	2.549	0.010	99.4	0.39	0.19
0.671	3.124	3.107	0.014	99.5	0.45	0.09
0.964	3.376	3.330	0.037	98.6	1.09	0.27
1.010	3.418	3.330	0.076	97.4	2.22	0.35

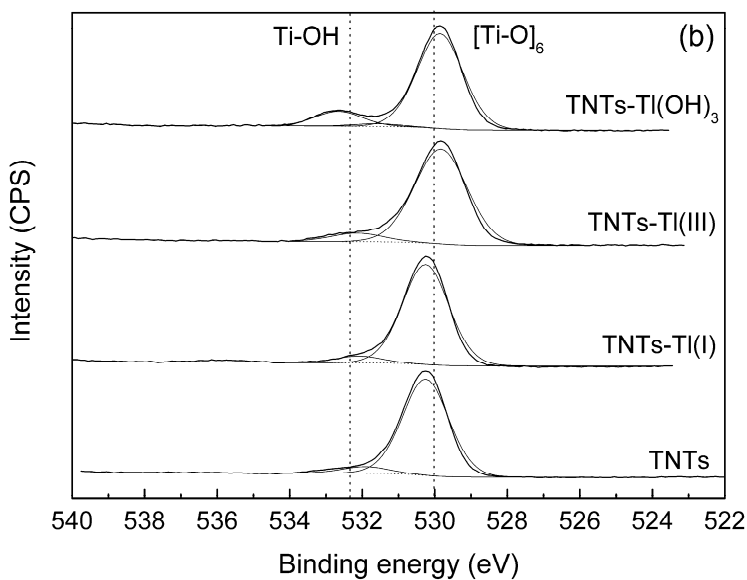
372 ^a Amount of exchanged H⁺ was calculated by precise measurement of pH value before and after adsorption.

373 For adsorption of Tl(III), although ion-exchange was the main mechanism when
374 the initial ion concentration was low, the species of Tl(III) were complicated and other
375 mechanisms also existed. The numerical relationship between adsorbed Tl(III) and
376 exchange Na^+/H^+ was uncertain, and as a result, various characterization methods
377 including XPS, XRD and Raman spectrum analysis were used to provide insight into
378 the interaction of thallium ions with TNTs.

379 TNTs after adsorption of Tl(I), Tl(III) at low and high initial concentration are
380 marked as TNTs-Tl(I), TNTs-Tl(III) and TNTs-Tl(OH)₃, respectively. Fig.6a presents
381 the XPS survey spectra, where it can be seen that the Na 1s peak weakens
382 considerably after adsorption of either Tl(I) or Tl(III) whereas Tl 4f peaks appear,
383 indicating that ion-exchange took place between Na^+ and thallium ions in the
384 adsorption process. For high resolution of O 1s, the peak at 532.5 eV and 530.1 eV is
385 assigned to O from the surface hydroxyl group (Ti-OH) and $[\text{Ti-O}]_6$ octahedrons
386 (Fig.6b) [51]. Consistent with results from previous studies [29-30], the ion-exchange
387 process did not alter the chemical composition of O, noting that the percentage of O
388 from Ti-OH only changed from 5.6% for TNTs to 6.4% for TNTs-Tl(I) and 8.4% for
389 TNTs-Tl(III). Therefore, ion-exchange took place solely in the interlayers of TNTs,
390 and did not change the basic skeleton $[\text{TiO}_6]$. The situation was different for
391 TNTs-(OH)₃ where the chemical percentage of O from Ti-OH increased to 13.3%
392 because Tl(OH)₃ precipitated on the surface of TNTs.



393



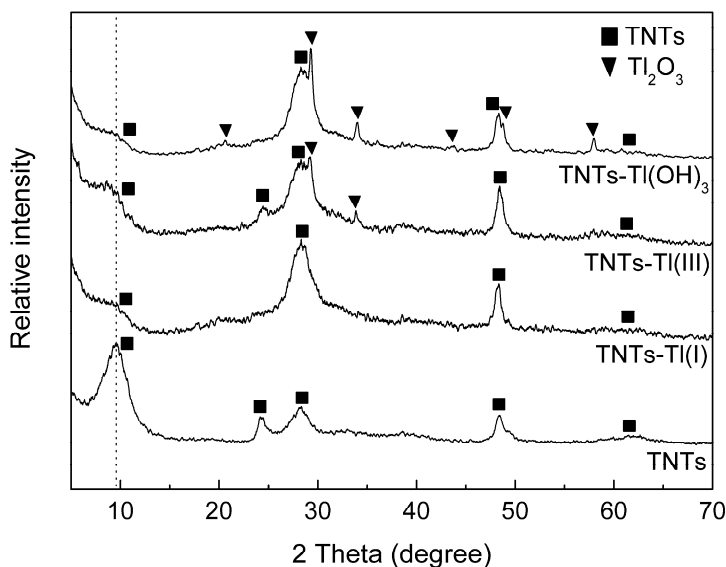
394

395 **Fig.6.** XPS spectra for TNTs before and after adsorption of thallium: (a) survey; and

396 (b) high resolution plot in vicinity of O 1s.

397

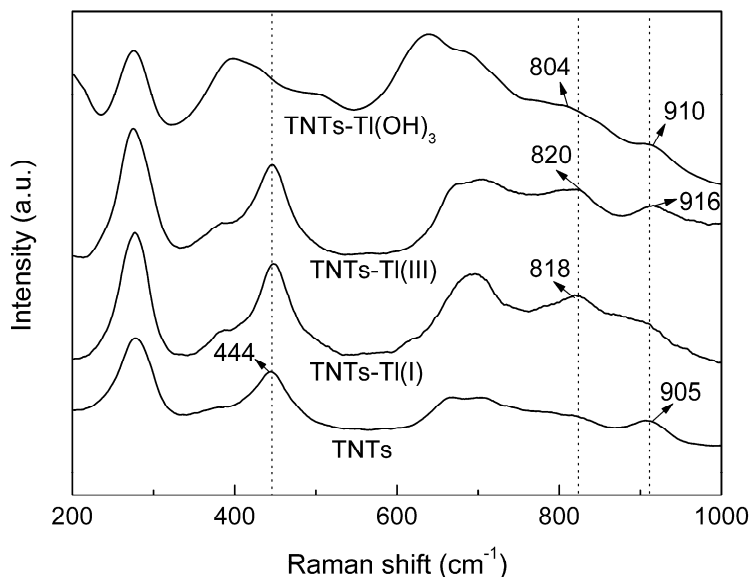
398 In the XRD patterns (Fig.7), the peaks at $\sim 24^\circ$, 28° , 48° and 62° all relate to
 399 diffractions of sodium titanate [37, 52]. The intense peak at about 10° represents the
 400 interlayer space of TNTs. After adsorption of Tl(III), new peaks corresponding to
 401 Tl_2O_3 (avicennite) are evident [53], resulting from $Tl(OH)_3$ decomposition in air. By
 402 comparison, diffraction of Tl_2O_3 phase in the pattern of TNTs-Tl(OH)₃ is more
 403 obvious than that for TNTs-Tl(III), indicating Tl(III) precipitation predominantly
 404 occurred when the initial Tl(III) concentration was high. Moreover, the intensity of
 405 interlayer diffraction (10°) greatly reduced after adsorption, implying that adsorption
 406 of Tl(I) and Tl(III) had broken the interlayer structure of TNTs. Previous studies also
 407 report that adsorption of metal ions introduced slight disorder to the layered structure
 408 of TNTs and weakened the diffraction at 10° [54]. Adsorption of thallium onto TNTs
 409 was an exothermic process, causing damage to the interlayer structure of the TNTs.
 410 Besides, $Tl(OH)_3$ precipitates were also blocked in the interlayers (Fig.1c), so that
 411 TNTs-Tl(OH)₃ exhibited weaker diffraction at 10° than TNTs-Tl(III).



412

413 **Fig.7.** XRD patterns of TNTs before and after adsorption of thallium.

414 Fig.8 shows the Raman spectra of TNTs before and after adsorption of thallium.
415 For fresh TNTs, the spectra were the same as for tri-titanate prepared under low
416 NaOH concentration or low temperature [38, 55]. The peak at 444 cm^{-1} is ascribed to
417 Ti-O bending and stretching vibrations involving six-coordinated titanium and
418 three-coordinated oxygen atoms in the $[\text{TiO}_6]$ octahedron. This peak hardly changed
419 after the ion-exchange between thallium ions and Na^+ (for TNTs-Tl(I) and
420 TNTs-Tl(III)), indicating the stability of $[\text{TiO}_6]$ skeleton during the adsorption process.
421 The peak at 905 cm^{-1} is attributed to the short Ti-O stretching vibration related to Na^+ ,
422 namely, Ti-O-Na. After adsorption of Tl(I), the peak shifted to lower frequencies due
423 to ion-exchange between Tl^+ and Na^+ , consistent with previous research findings [38].
424 A peak at 818 cm^{-1} corresponding to Ti-O-Tl appears, effectively replacing the
425 original Ti-O-Na peak. After adsorption of Tl(III) at low initial concentration,
426 although the Ti-O-Tl peak emerges at 820 cm^{-1} , the Ti-O-Na peak weakens because of
427 incomplete ion-exchange involving Tl^{3+} and Na^+ . The situation is quite different for
428 TNTs-Tl(OH)₃, where weak peaks of Ti-O-Tl and Ti-O-Na can be observed, and the
429 peak at 444 cm^{-1} shifts due to the precipitation of Tl(OH)₃.



430

431

Fig.8. Raman spectra of TNTs before and after adsorption of thallium.

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A Schematic diagram of ion-exchange and co-precipitation processes for thallium adsorption onto TNTs is shown in Fig.9. In special, TNTs are full of $-ONa$ and $-OH$ groups on the surface, which are the main adsorption sites for metals. For adsorption of $Tl(I)$, a preferential Na^+ exchange proceeds and a subsequent H^+ exchange occurs (Fig.9a). For adsorption of $Tl(III)$, ion-exchange between $Tl(III)$ ions ($Tl(OH)_2^+$ and $Tl(OH)^{2+}$) and Na^+ happens at low initial $Tl(III)$ concentration (Fig.9b). However, co-precipitation of $Tl(OH)_3$ and TNTs is the primary mechanism at high initial concentration (Fig.9c).

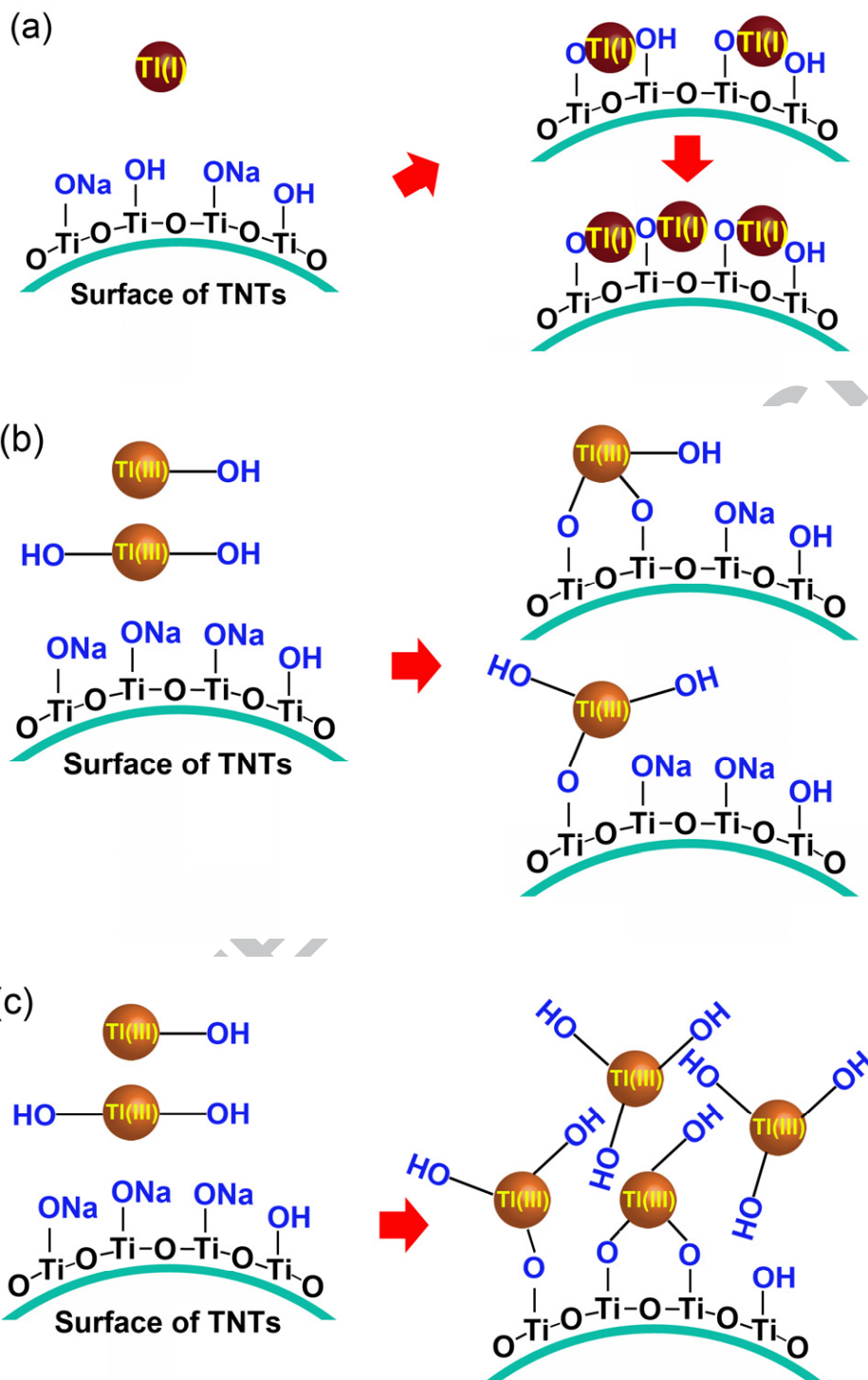


Fig.9. Schematic diagram of (a) Tl(I) and (b), (c) Tl(III) adsorption onto TNTs.

447 **3.4 Reuse of TNTs**

448 TNTs are demonstrably effective adsorbents for metal ions because they have
449 excellent adsorption performance characteristics and can be regenerated easily [35].
450 Table 5 lists the desorption and regeneration efficiencies of thallium, where it may be
451 seen that Tl(I) was readily desorbed from TNTs by HNO₃, given that the desorption
452 efficiencies were always over 95%. Under HNO₃ treatment, excess H⁺ replaced
453 adsorbed Tl⁺ on the surface of TNTs [30, 35]. After regeneration by NaOH, the –ONa
454 groups were restored and the adsorption capacity of Tl(I) on regenerated TNTs was
455 little different to that on original TNTs. However, the ratio of adsorption capacity after
456 regeneration to initial capacity q_r/q_0 decreased to 87.7 % when TNTs were desorbed
457 with 0.6 mol L⁻¹ HNO₃ and regenerated after two cycles, owing to irreversible
458 damage of TNTs structure under high H⁺ concentration. At very high concentration of
459 HNO₃, the tubular structure of TNTs is seriously damaged by H⁺, and even phase
460 transition from titanate to anatase can occur [56]. As a result, TNTs could not be fully
461 recovered after NaOH treatment, causing the adsorption capacity to decrease.
462 Desorption of Tl(III) from TNTs was different. Tl(OH)₃ precipitation on TNTs was
463 the main adsorption mechanism when the initial Tl(III) concentration was 100 mg L⁻¹.
464 Dissolution of the precipitates was the primary desorption mechanism. Moreover,
465 hydrolysis and –OH complexation of Tl(III) was widespread when the solution H⁺
466 concentration was low, thus reducing the desorption efficiency at low HNO₃
467 concentration (0.2 mol L⁻¹). However, damage to the TNTs structure occurred when
468 HNO₃ was too high (0.6 mol L⁻¹), so it is concluded that 0.4 mol L⁻¹ HNO₃ was a
469 sensible choice for Tl(III) desorption from TNTs.

470 **Table 5.** Desorption and regeneration efficiencies of thallium after HNO₃ treatment at
 471 different concentrations.

Metal ion	0.2 mol L ⁻¹ ^a		0.4 mol L ⁻¹		0.6 mol L ⁻¹	
	Desorption efficiency	q_r/q_0 ^a	Desorption efficiency	q_r/q_0	Desorption efficiency	q_r/q_0
	(%)	(%)	(%)	(%)	(%)	(%)
Tl(I)	96.4	98.7	98.4	95.3	98.8	90.6
	97.3	97.3	99.0	94.1	99.5	87.7
Tl(III)	72.5	67.1	90.6	91.2	97.7	85.1
	70.7	58.7	92.6	90.5	99.0	80.4

472 ^a HNO₃ concentration.

473 ^b Ratio of adsorption capacity after regeneration to initial capacity.

474 *3.5 Environmental implications*

475 As shown above, TNTs can quickly and efficiently remove Tl(I) and Tl(III) from
476 aqueous solutions. Even under extreme conditions such as a solution with low pH,
477 TNTs exhibit a considerable capacity to adsorb thallium ions, especially those of
478 highly toxic Tl(III). TNTs present high adsorption selectivity for thallium ions in the
479 presence of common inorganic ions, and so can be very beneficial in practical
480 wastewater treatment. Furthermore, TNTs can either be reused after moderate
481 treatment, or else be used to trap permanently toxic metals in order to prevent
482 secondary pollution. In short, TNTs can be used as an excellent adsorbent for
483 capturing thallium from aqueous environments, and inhibiting migration of this highly
484 toxic heavy metal to human beings and other living organisms.

485 4. Conclusion

486 Hydrothermally-synthesized titanate nanotubes have a layered structure
487 composed of small diameter tubes of large surface area, which can efficiently remove
488 Tl(I) and Tl(III) from aqueous solutions. Laboratory tests reported herein show that
489 the adsorption capacities of Tl(I) and Tl(III) increased with increasing pH. The
490 optimum pH for Tl(I) adsorption was approximately 5–6, whereas efficient adsorption
491 of Tl(III) was found to occur even at a pH as low as 2. The adsorption kinetics of the
492 two metal ions was very rapid, with high removal efficiencies of over 90% observed
493 in the first 10 min of operation. The adsorption isotherm of Tl(I) on TNTs fitted
494 closely to the Langmuir isotherm with a calculated maximum adsorption capacity of
495 709.2 mg g⁻¹. The adsorption isotherm of Tl(III) comprised two stages: an
496 ion-exchange dominant stage, and a co-precipitation dominant stage. Coexisting Na⁺
497 and Ca²⁺ slightly decreased the adsorption capacity of Tl(I) and Tl(III), indicating that

498 TNTs have good adsorption selectivity for both ions. Adsorption of thallium was
499 exothermal, and damaged the layered structure of TNTs.

500 Ion-exchange between Tl^+ and interlayered Na^+ of TNTs was demonstrated to be
501 the primary mechanism for Tl(I) adsorption. However, the adsorption mechanism was
502 more complicated for Tl(III). At low initial Tl(III) concentration, ion-exchange
503 involving various Tl(III) ions played the pivotal role. At high initial Tl(III)
504 concentration, co-precipitation of $Tl(OH)_3$ and TNTs was the main mechanism for
505 Tl(III) removal, which was further confirmed by XPS and XRD analyses. Besides,
506 XPS showed that the ion-exchange process occurred solely in the interlayers of TNTs,
507 but did not change the basic skeleton of $[TiO_6]$. Co-precipitation is another important
508 adsorption mechanism for easily hydrolytic metal ions, like Pd(II), Ga(III), V(III) and
509 so on.

510 Finally, TNTs also exhibited a large adsorption capacity for thallium after
511 desorption by HNO_3 and regeneration by NaOH. Titanate nanotubes are excellent
512 adsorbents for removing thallium from wastewaters, and thus have great potential for
513 full-scale treatment processes.

514 **Acknowledgements**

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517 Technology, China.

518 **Appendix A. Supplementary data**

519 Supplementary data associated with this article are available with the online version.

520

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604 Figure Captions

605 **Fig.1.** TEM images and EDX spectra of TNTs: (a) before adsorption of thallium; (b)
606 after adsorption of thallium Tl(I); and (c) after adsorption of thallium Tl(III).

607 **Fig.2.** Effect of pH on adsorption of Tl(I) and Tl(III) by TNTs. (Initial metal ion
608 concentration 100 mg L^{-1} ; TNTs dosage 0.2 g L^{-1} ; temperature $25 \text{ }^{\circ}\text{C}$).

609 **Fig.3.** Adsorption kinetics of Tl(I) and Tl(III) on TNTs. (Initial metal ion
610 concentrations 50 and 100 mg L^{-1} respectively; TNTs dosage 0.2 g L^{-1} ; temperature 25
611 $^{\circ}\text{C}$; pH 5 for Tl(I) and pH 2 for Tl(III)).

612 **Fig.4.** Isotherms for adsorption of (a) Tl(I) and (b) Tl(III) on TNTs. (TNTs dosage 0.2
613 g L^{-1} ; temperature $25 \text{ }^{\circ}\text{C}$, pH 5 for Tl(I) and pH 2 for Tl(III)).

614 **Fig.5.** Effect of coexisting ions on adsorption of Tl(I) and Tl(III) by TNTs. (Initial
615 thallium ion concentration 100 mg L^{-1} ; TNTs dosage 0.2 g L^{-1} ; temperature $25 \text{ }^{\circ}\text{C}$; pH
616 5 for Tl(I) and pH 2 for Tl(III)).

617 **Fig.6.** XPS spectra for TNTs before and after adsorption of thallium: (a) survey; and
618 (b) high resolution plot in vicinity of O 1s.

619 **Fig.7.** XRD patterns of TNTs before and after adsorption of thallium.

620 **Fig.8.** Raman spectra of TNTs before and after adsorption of thallium.

621 **Fig.9.** Schematic diagram of (a) Tl(I) and (b), (c) Tl(III) adsorption onto TNTs.

Table Legends

Table 1. Kinetic parameters for adsorption of Tl(I) and Tl(III) on TNTs.

Table 2. Isotherm parameters for adsorption of Tl(I) and Tl(III) on TNTs.

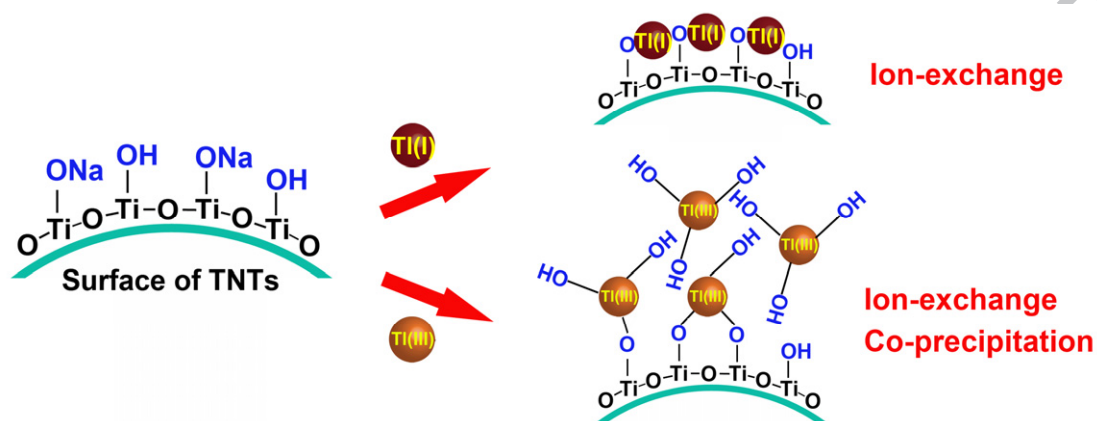
Table 3. Thermodynamic parameters for adsorption of Tl(I) and Tl(III) on TNTs.

Table 4. Contribution of different mechanism on adsorption of Tl(I).

Table 5. Desorption and regeneration efficiencies of thallium after HNO₃ treatment at different concentrations.

ACCEPTED MANUSCRIPT

Graphical abstract



Highlights

- ✓ TNTs show large adsorption capacities for both Tl(I) and Tl(III)
- ✓ Ion-exchange between Tl^+ and Na^+ is the primary mechanism for Tl(I) adsorption
- ✓ Ion-exchange plays the main role in adsorption at low Tl(III) concentration
- ✓ Co-precipitation of $\text{Tl}(\text{OH})_3$ and TNTs is dominant at high Tl(III) concentration
- ✓ TNTs can be re-used efficiently after HNO_3 desorption and NaOH regeneration