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1	Adsorption mechanisms of thallium(I) and thallium(III) by titanate
2	nanotubes: Ion-exchange and co-precipitation
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19 Abstract

20 Hydrothermally-synthesized titanate nanotubes (TNTs) are found to be excellent at adsorption of highly toxic thallium ions. Uptake of both thallium ions is very fast in 21 22 the first 10 min. The adsorption isotherm of Tl(I) follows the Langmuir model with maximum adsorption capacity of 709.2 mg g^{-1} . Ion-exchange between Tl⁺ and Na⁺ in 23 the interlayers of TNTs is the primary mechanism for Tl(I) adsorption. Excess Tl⁺ 24 undergoes further exchange with H⁺. The adsorption mechanism is different for Tl(III), 25 and involves either ion-exchange with Na⁺ at low Tl(III) concentration or 26 co-precipitation in the form of Tl(OH)₃ with TNTs at high Tl(III) concentration. XPS 27 28 analysis indicates that the ion-exchange process does not change the basic skeleton $[TiO_6]$ of TNTs, whereas Tl(OH)₃ precipitation increases the percentage composition 29 of O within the surface hydroxyl groups. XRD analysis also confirms the formation of 30 Tl(OH)₃ on TNTs at high initial concentration of Tl(III). Coexisting Na⁺ and Ca²⁺ 31 32 hardly inhibit adsorption, indicating good selectivity for thallium by TNTs. 33 Furthermore, TNTs can be reused efficiently after HNO₃ desorption and NaOH 34 regeneration, making TNTs a promising material to remove thallium from wastewaters. This study also confirms that co-precipitation is another important 35 adsorption mechanism for easily hydrolytic metals by TNTs. 36

37 Keywords: Thallium; Titanate nanotubes; Adsorption; Ion-exchange; 38 Co-precipitation

39

40 1. Introduction

Thallium (TI) is a rare but widespread element in the natural environment, and is 41 42 found in soils, plants, estuaries and lakes [1-4]. At high concentrations, thallium poses a great threat to the ecosystem and is very damaging to human health. Over the past 43 44 few decades, thallium and its compounds have been increasingly used in specialized electronic research equipment, semiconductors and lasers, fiber (optical) glass 45 manufacture, scintilla graphic imaging, superconductivity, fireworks, pigments and 46 dyes, and mineralogical separation processes [5-8]. Wastewater emissions, solid waste 47 from coal combustion, metal smelting, and industrial wastewaters are the main 48 anthropogenic sources of thallium. 49

Tl(I) and Tl(III) are the two main oxidation states of thallium. The chemical properties of Tl(I) are similar to K⁺ due to their similar ionic radii, whereas Tl(III) is more like Al³⁺ because it belongs to the IIIA group in the periodic table of elements. Tl(I) can form more stable compounds than Tl(III) which has strong oxidizing properties and is slowly converted to a monovalent state [1, 3]. Consequently, Tl(I) is the most commonly occurring species of thallium in most natural environments [9].

Thallium is a highly toxic element, and has been called "the element being 56 cursed at birth" [10]. It is more acutely toxic to mammals than more common heavy 57 metals, like Hg, Cd, Pb, Zn, and Cu [11-12]. For example, It was reported that Tl(III) 58 ions are about 34,000 times more toxic than Cd(II) when present in an aquatic 59 60 environment [13]. Ralph and Twiss [14] reported that Tl(III) is approximately 50,000 61 times more toxic than Tl(I) to the unicellular chlorophyte, *Chlorella*. When thallium is 62 absorbed through skin and mucous membranes, it becomes widely distributed throughout the body and accumulates in bones, renal medulla and, eventually, in the 63

central nervous system. Thallium also causes damage to the lungs, heart, liver, and 64 65 kidneys, and can be fatal [15-17]. The exact mechanism of thallium toxicity is still 66 unclear, so accurate diagnosis of thallium poisoning is difficult to perform and has to be confirmed by chemical analysis [17]. The US Environmental Protection Agency 67 (USEPA) lists thallium as a priority pollutant due to its high toxicity, and proposes 68 specific categories for its treatment and disposal. These are given by the Best 69 70 Demonstrated Available Technology (BDAT) for the Resource Conservation and 71 Recovery Act (RCRA) thallium wastewater Categories P113, P115, U214, U215, 72 U216, and U217. Treatment technology involves chemical oxidation of Tl(I) 73 compounds followed by chemical precipitation with hydroxide compounds, and then 74 settling and filtration [18]. There is a strict effluent standard for thallium 75 concentration in wastewaters, which must be below 0.14 mg L^{-1} .

76 Relatively few studies have focused on the removal of thallium from aqueous 77 solutions. The Us Environmental Protection Agency has approved activated alumina precipitation and ion exchange as efficient methods for removing thallium from 78 drinking waters [19]. Alternative methods include precipitation by hydroxides [18], 79 80 ion-exchange by resin [20], and adsorption by certain materials (such as activated carbon [21], ferrihydrite [22], sawdust [23], biomass [24], and carbon nanotubes [25]). 81 82 Of these techniques, adsorption is predominantly used because of its high removal efficiency and simplicity in operation. However, for removal of thallium by 83 84 adsorption, three objectives must be satisfied: efficient removal capability, rapid rate 85 of uptake; and the adsorbent should be easy to re-useable. With these in mind, 86 attention has increasingly focused on the use of titanate nanotubes (TNTs) for 87 treatment of water polluted by heavy metals. TNTs are easily synthesized by a hydrothermal method using TiO_2 and NaOH solution at moderate temperature [26-27]. 88

89 In addition, TNTs have special physicochemical properties, small tube diameters, 90 large specific surface area, and charged surface. Consequently, TNTs are commonly 91 used as adsorbents for the removal of heavy metal cations such as Cd(II), Pb(II), Cr(III), Cu(II) [28-30], radioactive elements like Cs(I), Sr(II), Ba(II) [31-32], and 92 lanthanides Eu(III) [33-34]. In particular, the adsorption capacity of Pb(II) and Cd(II) 93 onto TNTs can reach 520 and 238 mg g⁻¹ respectively, which are much larger values 94 than achieved by most other adsorbents [28]. Besides, TNTs have good sedimentation 95 properties and can easily be re-used [35-36], making them a promising adsorbent for 96 removal of thallium from solution. 97

This of Tl(I) paper examines adsorption and Tl(III) 98 the on hydrothermally-synthesized TNTs.. Results are presented concerning the adsorption 99 100 kinetics and isotherms. The effects of pH and coexisting ions on adsorption are 101 investigated. Insight is provided by XPS, XRD and Raman analysis into the different 102 adsorption mechanisms of Tl(I) and Tl(III) on TNTs. Desorption of thallium and regeneration of TNTs are also studied. It is concluded that TNTs have great potential 103 for removal of thallium from aqueous solutions. 104

105 2. Materials and methods

106 2.1 Chemicals and reagents

107 $Tl(NO_3)_3 \cdot 3H_2O$ and $TlNO_3$ were purchased from Alfa Aesar Company (MA, 108 USA) and dissolved in deionized waters to form Tl(I) and Tl(III) stock solutions (1 L, 109 1000 mg L⁻¹). 2 mL concentrated nitric acid were added to the Tl(III) solution and the 110 mixture diluted to 1 L in a volumetric flask. NaNO₃ and Ca(NO₃)₂ were used to form 111 the inorganic stock solution of 1000 mg L⁻¹. All other reagents were of analytical 112 grade or better.

113 2.2 Preparation of TNTs

114 TNTs were synthesized via the hydrothermal method [26] [28]. Specifically, 1.2 g of P25 TiO₂ (Degussa, Germany, ca. 90% anatase and 10% rutile) were mixed with 10 115 mol L⁻¹ NaOH solutions. After stirring for 24 h, the mixture was heated at 130 °C for 116 72 h in a Teflon container with a stainless steel outer casing. Afterwards, the product 117 118 was separated by centrifuge (8000 rpm, 5 min) and washed with deionized water until the supernatant pH became neutral. Finally, the precipitate was dried in air at 80 °C 119 NE 120 for 4h.

2.3 Adsorption experiments 121

122 2.3.1 Batch adsorption experiments

All the batch adsorption experiments were conducted in a rotary shaker (25 ± 0.2) 123 124 °C, 200 rpm) using 100 mL Erlenmeyer flasks. The influence of solution pH on adsorption of Tl(I) and Tl(III) by TNTs was studied first. The pH of a 50 mL solution 125 containing 100 mg L^{-1} of thallium ions and 0.2 g L^{-1} of TNTs was adjusted to a target 126 value set between 2 and 6 using diluted HCl and NaOH. After shaking for 180 min, 127 samples were taken and filtered through a 0.22 μ m membrane, and then the 128 concentration of thallium measured immediately. For kinetic studies, the initial 129 concentration of thallium ions was altered between 50 and 100 mg L⁻¹, and the 130 131 solution pH adjusted to 5 for Tl(I) with diluted HCl and 2 for Tl(III) with diluted NaOH. Solutions were shaken for 4 h and samples were taken at specific intervals. 132 For isotherm studies, the initial concentration of thallium ions was varied from 10 to 133 150 mg L⁻¹. Solution pH was adjusted to 5 for Tl (I) and 2 for Tl(III). After shaking 134 135 for 3 h, samples were taken and the concentration of thallium measured immediately afterwards. For influence of inorganic ions, concentrations of Tl(I) and Tl(III) were 136

fixed at 100 mg L^{-1} and the concentrations of coexisting Na⁺ and Ca²⁺ varied from 50 to 200 mg L^{-1} , while all other operations were the same as for the previous experiments.

After the supernates were diluted by deionized water, concentrations of thallium ions were determined by means of inductively coupled plasma-mass spectrometry (ICP-MS, X Series II, Thermo Fisher Scientific, USA). The adsorption capacity of thallium on TNTs was calculated from:

144
$$q_e = \frac{(C_0 - C_e)V}{m}$$
 (1)

145 where $q_e (\text{mg g}^{-1})$ is the adsorption capacity at equilibrium, $C_0 (\text{mg L}^{-1})$ and $C_e (\text{mg L}^{-1})$ 146 are the initial and equilibrium concentrations of the thallium ions respectively, V(L) is 147 the total solution volume, and m (g) is the mass of TNTs added in solution.

148 The removal efficiency (R, %) of thallium ion from aqueous solution was 149 obtained using:

150
$$R = \frac{(C_0 - C_e)}{C_0} \times 100\%$$
 (2)

151 2.3.2 Measurement of Na content

Once the isotherm experiments had been completed, the Na contents of fresh TNTs and TNTs with Tl(I) adsorbed were measured after microwave digestion. Typically, 15 mg of TNTs were dispersed in 15 mol/L concentrated nitrate acids, and the materials then completely dissolved through microwave digestion. Meanwhile, a blank experiment was also carried out to eliminate the interference of impurities from acids and deionized water. Finally, the solutions were diluted to prescribed volumes, and the Na concentration was measured immediately by ICP-MS.

160 2.4 Desorption and regeneration experiments

161 Desorption and regeneration studies were based on the adsorption experiments. Firstly, 0.01 g TNTs were added into the thallium solutions (100 mg L^{-1}) in a 50 mL 162 flask with pH 5 for Tl(I) and pH 2 for Tl(III) respectively, and then shaken for 3 h to 163 164 reach adsorption equilibrium. Samples were taken and the thallium concentration was determined. A prescribed volume of concentrated nitric acid (ca. 16.4 mol L⁻¹) was 165 added to the solutions in order for the final H^+ concentration to be about 0.2, 0.4 and 166 0.6 mol L^{-1} , respectively. After stirring for 3 h, the concentration of thallium was 167 determined. The desorption degree (D, %) was calculated form: 168

169
$$D = \frac{(C_d - C_e)}{(C_0 - C_e)} \times 100\%$$
(3)

170 where $C_d (\text{mg L}^{-1})$ is the concentration of thallium after desorption.

After desorption, the TNTs were separated and immersed into 0.2 M NaOH solution for 3 h to regenerate the tubular structure [35], and the regenerated TNTs reused to adsorb Tl(I) and Tl(III). The adsorption-desorption-regeneration process lasted for two cycles.

175 1.5 Characterization methods

176 The morphology of the TNTs before and after adsorption was analyzed using 177 Tecnai T20 Transmission electron microscopy (TEM) operating at 200 kV, with 178 dedicated software provided by DigitalMicrograph. The energy dispersive X-ray 179 spectrum (EDX) was measured. The crystal phase of the sample was visualized by a 180 X-ray diffractometer (XRD, D/max-2400, Rigaku, Japan) operating at 100 kV and 181 40 mA and using Cu *Ka* radiation ($\lambda = 1.542$ Å), at a scan speed of 4°/min. The 182 element composition and corresponding oxidation state were obtained using X-ray

photoelectron spectroscopy (XPS, AXIS-Ultra, Kratos Analytical, England) at 15 mA and 15 kV with an Al $K\alpha$ X-ray source (225 W), where all binding energies were calibrated with C 1s peak at 284.80 eV to compensate for surface charge effects. Raman spectra were recorded on a RM-1000 (Renishaw, UK) with 514 nm excitation from a He-Ne laser.

188 3. Results and discussion

189 **3.1 Morphology of TNTs**

As shown in Fig.1a, the TNTs comprised multi-layers of hollow, open-ended 190 tubes, each of uniform cross-section with 4.7 nm inner diameter and 9.2 nm outer 191 diameter. As a result, the nanotubes had large specific surface area $(272.31 \text{ m}^2 \text{ g}^{-1})$ [26] 192 of great help for metal adsorption. The EDX spectrum indicated that TNTs contained 193 194 Na, Ti and O, consistent with sodium titanate [37-38]. Sodium titanate is the main 195 component of TNTs, and is written as $Na_xH_{2-x}Ti_3O_7 \cdot nH_2O$ (x = 0 to 0.75, depending 196 on the remaining sodium ions) [27, 37]. Zigzag ribbons of edge-sharing [TiO₆] octahedrons formed the basic skeleton of the TNTs, before curling up into 197 multilayered tubes. H⁺ and Na⁺ ions were located in the interlayers, being promoted 198 199 by the adsorption of cations [30]. After adsorption of Tl(I) (Fig.1b), many nanotubes 200 were broken, giving the surface a coarse texture. After adsorption of Tl(III), 201 precipitates were observed attached to the tubes (Fig.1c). Thallium peaks occur in the 202 EDX spectra after adsorption (Fig.1b and 1c), indicating that both Tl(I) and Tl(III) 203 became attached to the TNTs.



204

Fig.1. TEM images and EDX spectra of TNTs: (a) before adsorption of thallium; (b)
after absorption of thallium Tl(I); and (c) after absorption of thallium Tl(III).

207

208 3.2 Adsorption behavior of Tl(I) and Tl(III) on TNTs

209 *3.2.1 Effect of pH*

Solution pH affects the surface charge of TNTs and the concentration of metal 210 species in solution [29], and so is an important factor in adsorption. Fig.S1 and Fig.S2 211 212 present the zeta potential of TNTs and the thallium species distributions for different 213 pH. The point of zero charge of TNTs is 2.56 (Fig.S1). Moreover, Tl⁺ is the principal 214 species for Tl(I) over a wide range of pH values, but Tl(III) hydrolyzes drastically 215 when pH > 2 (Fig.S2). Fig.2 shows the effect of pH on adsorption of Tl(I) and Tl(III) 216 by TNTs. The adsorption capacities of both Tl(I) and Tl(III) rise with increasing pH, 217 but the mechanisms are different. For Tl(I), at low pH of 1–2, the surface charge of 218 the TNTs was positive, and so electrostatic repulsion between Tl⁺ and 219 positively-charged TNTs inhibited adsorption, resulting in low uptake of Tl(I) (25.4 mg g^{-1} at pH 1 and 76.2 mg g^{-1} at pH 2). Meanwhile, excess H⁺ competed with Tl⁺ for 220 221 active sites at low pH. When the pH increased from 2 to 3, the surface charge of the 222 TNTs turned negative, which benefited the adsorption of Tl⁺, corresponding to the 223 rapid rise observed in adsorption capacity from 2 to 3. For further increase in pH, the

- amount of negative charge increased and fewer H⁺ ions coexisted in solution, leading
- to enhanced adsorption capacity. Almost 100% removal efficiency was achieved when
- pH was above 5, indicating the excellent adsorption performance of TNTs.



227

Fig.2. Effect of pH on adsorption of Tl(I) and Tl(III) by TNTs. (TNTs dosage 0.2 g L^{-1} ;

temperature 25 °C)

230

For adsorption of Tl(III), although TNTs were positively charged at pH 1–2, hydrolysis of Tl(III) occurred, as a result of Tl(OH)₃ formation. Consequently, Fig.2 shows a larger adsorption capacity of Tl(III) (189.8 mg g⁻¹ at pH 1 and 388.3 mg g⁻¹ at pH 2) than that of Tl(I). For solution pH > 3, precipitation in the form of Tl(OH)₃ was the dominant mechanism for Tl(III) removal. This effect was enhanced at higher pH, leading to enhanced adsorption capacity and high removal efficiency.

238 *3.2.2 Adsorption kinetics*

239 Fig.3 illustrates the adsorption kinetics of Tl(I) and Tl(III). Rapid uptake occurs 240 in the first 30 min (especially the initial 10 min), due to the large amount of active 241 sites on the surface of the TNTs [28, 30]. The adsorption rate of Tl(III) was a little lower than that of Tl(I) during the initial stage, because complicated components 242 including $Tl(OH)^{2+}$, $Tl(OH)_2^+$ and $Tl(OH)_3$ coexisted in solution at the experimental 243 pH (2), resulting in heterogeneous adsorption onto the TNTs. Both of the thallium 244 ions reached equilibrium within 90 min, indicating that 180 min was sufficiently long 245 for the subsequent adsorption experiments. 246



250

251 Pseudo-first-order and pseudo-second-order models are used to analyse the252 adsorption kinetics results, and are expressed as [39-40]:

253 Pseudo-first-order model:
$$q_t = q_e - q_e \exp(-k_1 t)$$
 (4)

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e}$$

(5)

254 Pseudo-second-order model:
$$q_t = k_2$$

where q_t and q_e (mg g⁻¹) are the adsorption capacities of thallium at time *t* (min) and equilibrium, respectively. k_1 (min⁻¹) and k_2 (g mg⁻¹min⁻¹) are the rate constants of the pseudo-first-order and pseudo-second-order kinetic models, respectively.

Table 1 lists the corresponding kinetic parameters. The kinetic results are closely fitted by the pseudo-second-order model, with a high correlation coefficient $(R^2 \ge 0.9999)$. This indicates that the rate-controlling step for adsorption was chemical interaction, exhibited by the initial diffusion of metal ions from solution to TNTs' surface, and the subsequent interaction between -ONa/-OH groups of TNTs and metal ions [40].

		Initial Tl(I)	Initial Tl(I) concentration		Initial Tl(III) concentration	
Kinetic model	Parameters	$(mg L^{-1})$		$(mg L^{-1})$		
		50	100	50	100	Q-
	$q_e (\mathrm{mg g}^{-1})$	4.35	9.97	24.13	56.89	
Pseudo-first-order model	$k_l (\min^{-1})$	0.0151	0.0231	0.0239	0.0295	
	R^2	0.2475	0.3772	0.7003	0.7902	
	$q_e (\mathrm{mg g}^{-1})$	251.3	502.5	221.7	342.5	
model	$k_2 (g mg^{-1} min^{-1})$	0.0311	0.0172	0.0046	0.0021	
	R^2	1.0000	1.0000	1.0000	0.9999	

Table 1. Kinetic parameters for adsorption of Tl(I) and Tl(III) on TNTs.



265 *3.2.3 Adsorption isotherms*

Two models are introduced to study the adsorption isotherm process of Tl(I) and Tl(III) onto TNTs, namely the Langmuir [41] and the Freundlich [42] models, which can be written as:

$$q_e = \frac{q_{max}K_LC_e}{1 + q_{max}C_e}$$

269 Langmuir model:

270 Freundlich model:
$$q_e = K_F C_e^{1/n}$$

in which $q_e \text{ (mg g}^{-1)}$ and $C_e \text{ (mg g}^{-1)}$ are the adsorption capacity and concentration of thallium at equilibrium. $q_{max} \text{ (mg g}^{-1)}$ represents the maximum adsorption capacity, and $K_L \text{ (L mg}^{-1)}$ is the Langmuir constant related to the adsorption energy. $K_F \text{ (mg g}^{-1)}$ is the Freundlich constant related to adsorption capacity and *n* is the heterogeneity factor indicating the adsorption intensity of the adsorbate.

(7)

276 The adsorption isotherms are shown in Fig.4, and the corresponding parameters are listed in Table 2. The adsorption isotherm of Tl(I) presents a good Langmuir fit 277 $(R^2 > 0.99)$, implying that the active sites were distributed homogenously on the TNTs, 278 and that monolayer adsorption occurred. The simulated maximum adsorption capacity 279 of Tl(I) reached 709.2 mg g⁻¹, a considerably larger value than obtained for other 280 common adsorbents like TiO₂ (ca. 4.6 mg g^{-1}) [43], sawdust (ca. 13.2 mg g^{-1}) [23] and 281 powdered leaves (ca. 80.7 mg g⁻¹) [44]. Ion-exchange between Na⁺ or H⁺ was widely 282 demonstrated to be the main mechanism for the metal cation adsorption onto TNTs 283 284 [30, 38, 45]. The adsorption process of Tl(I) could therefore be expressed:

285
$$x \operatorname{Tl}^+ + (\operatorname{Na}, \operatorname{H})_2 \operatorname{Ti}_3 \operatorname{O}_7 \to \operatorname{Tl}_x(\operatorname{Na}, \operatorname{H})_{2-x} \operatorname{Ti}_3 \operatorname{O}_7 + x\{\operatorname{Na}^+, \operatorname{H}^+\}$$
 (8)

in which $(Na, H)_2 Ti_3 O_7$ represents TNTs, and $\{Na^+, H^+\}$ are the ions exchanged from

the TNTs.



Fig.4. Isotherms for adsorption of (a) Tl(I) and (b) Tl(III) on TNTs. (TNTs dosage 0.2
g L⁻¹; temperature 25 °C, pH 5 for Tl(I) and pH 2 for Tl(III)).

Isothama Modal	Damaratan	T1 (1)	Tl	(III)
Isotherm Woder	Farameters	11(1)	Whole stage	First stage
Longmuir	$q_{max} (\mathrm{mg \ g}^{-1})$	709.2	847.5	241.0
Langmuir model	K_L (L mg ⁻¹)	0.72	0.07	1.26
	R^2	0.9956	0.8760	0.9963
	$K_F(\mathrm{mg g}^{-1})$	9.52	107.3	130.0
Freundlich model	n	1.79	2.19	3.55
	R^2	0.8569	0.9461	0.8620

Table 2. Isotherm parameters for adsorption of Tl(I) and Tl(III) on TNTs.

293

As shown in Fig.4b neither the Langmuir or Freundlich model in isolation could describe properly the adsorption isotherm of Tl(III). Instead, the isotherm of Tl(III) on TNTs has two distinct stages. At low Tl(III) equilibrium concentration (<10 mg L⁻¹), the isotherm exhibited a good Langmuir fit ($R^2 > 0.99$). During this stage, adsorption was dominated by ion-exchange between Tl(III) ions and Na⁺/H⁺ of TNTs, which included the following reactions:

$$x \operatorname{Tl}(OH)^{2+} + (\operatorname{Na}, H)_2 \operatorname{Ti}_3 O_7 \to \{\operatorname{Tl}(OH)\}_x (\operatorname{Na}, H)_{2-2x} \operatorname{Ti}_3 O_7 + 2x \{\operatorname{Na}^+, \operatorname{H}^+\}, \quad (9)$$

301
$$x \operatorname{Tl}(OH)_2^+ + (\operatorname{Na}, H)_2\operatorname{Ti}_3O_7 \to \{\operatorname{Tl}(OH)_2\}_x(\operatorname{Na}, H)_{2-x}\operatorname{Ti}_3O_7 + x\{\operatorname{Na}^+, \operatorname{H}^+\}.$$
 (10)

At high Tl(III) equilibrium concentration, the adsorption capacity of Tl(III) increased almost linearly with initial concentration, due to precipitation of Tl(III) onto TNTs. It should be noted that there was co-precipitation of Tl(III) with TNTs during the adsorption process because no precipitates were detected in solutions without addition of adsorbents. Co-precipitation of metals and TNTs was also demonstrated

by the study of Pd(II) adsorption on TNTs [46]. The abundant –OH groups of TNTs
played an important role in the co-precipitation process. Following the
well-established surface precipitation model [47-48], co-precipitation of Tl(III) on the
surface of TNTs may be described by the following reactions:
$$\equiv Ti-OH + Tl(OH)^{2+} + H_2O \rightarrow \equiv Ti-O-Tl(OH)_2H^+ + H^+ \qquad (11)$$
$$\equiv Ti-O-Tl(OH)_2H^+ + Tl(OH)^{2+} + 2H_2O \rightarrow \{\equiv Ti-O-Tl(OH)_2H^+ \cdot Tl(OH)_3\}(s) + 2H^+ (12)$$
$$\equiv Ti-OH + Tl(OH)_2^+ + H_2O \rightarrow \equiv Ti-O-Tl(OH)_3H + H^+ \qquad (13)$$
$$\equiv Ti-O-Tl(OH)_3H + Tl(OH)_2^+ + H_2O \rightarrow \{\equiv Ti-O-Tl(OH)_3H \cdot Tl(OH)_3\}(s) + H^+ \qquad (14)$$

316 *3.2.4 Adsorption thermodynamics*

The effect of temperature on adsorption is now considered, and the adsorption thermodynamic process discussed. The following thermodynamic parameters, free energy change (ΔG , kJ mol⁻¹), enthalpy change (ΔH , kJ mol⁻¹) and entropy change (ΔS , J mol⁻¹ K⁻¹), are defined by [49]:

(16)

(17)

$$K_c = \frac{C_0 - C_e}{C_e} , \qquad (15)$$

$$\Delta G = -RT \ln K_c \qquad ,$$

and $\Delta G = \Delta H - T \Delta S \quad ,$

where *Kc* is the equilibrium constant for the metal ions, R (J mol⁻¹ K⁻¹) is the ideal gas constant, and *T* (K) is the absolute temperature.

327 Table 3 lists the thermodynamic parameters. It is evident that the adsorption 328 capacity of Tl(I) and Tl(III) decreased with increasing temperature. The negative 329 values of ΔG indicate that the adsorption process of thallium was naturally spontaneous. Furthermore, the negative ΔH values imply (i) that the adsorption 330 process was exothermic, due to hydrated metal ions in solution dissociating into free 331 ions that are then exchanged with H⁺/Na⁺ [30], and (ii) that the overcoming of the 332 333 dehydration energy of thallium ions during adsorption was exothermic [29]. Moreover, 334 adsorption involved metal ions transferring from liquid phase to solid phase, weakening the randomness of the liquid-solid system, hence reducing S. 335

				-		
		Temperature	Adsorption	ΔG	ΔΗ	ΔS
	Metal ion	(K)	capacity	(kJ mol ⁻¹)	$(kJ mol^{-1})$	$(J \hspace{.1in} mol^{-1} \hspace{.1in} K^{-1})$
			$(mg g^{-1})$			
		293	483.3	-8.44		
	Tl(I)	303	477.0	-8.07	-44.20	-21.42
		313	475.7	-7.56		
		293	370.8	-2.41		
	Tl(III)	303	354.6	-2.07	-41.03	-14.46
		313	322.9	-1.59		
337						

Table 3. Thermodynamic parameters for adsorption of Tl(I) and Tl(III) on TNTs.

338 *3.2.5 Effect of coexisting ions*

Fig.5 depicts the effect of coexisting Na⁺ and Ca²⁺ ions on adsorption of thallium. The adsorption capacity of Tl(I) on TNTs decreased with increasing inorganic ion

341 concentration, because the coexisting cations competed for adsorption sites with Tl(I). Bivalent Ca²⁺ had larger affinity with TNTs than Na⁺, so the inhibition effect was 342 more obvious. However, TNTs still exhibited a large adsorption capacity in the 343 presence of Na^+ and Ca^{2+} , and the adsorption capacity only decreased 14.5% even 344 when 200 mg L^{-1} Ca²⁺ coexisted. However, the coexisting inorganic ions seemed to 345 have little effect on the adsorption of Tl(III) because the primary mechanism was 346 precipitation for Tl(III), and positively-charged TNTs could hardly capture Na⁺/Ca²⁺ 347 at pH 2. Therefore, TNTs exhibited high adsorption selectivity for Tl(I) and Tl(III). 348 This is of considerable benefit to the eventual application of TNTs to full-scale 349 350 wastewater treatment.



Fig.5. Effect of coexisting ions on adsorption of Tl(I) and Tl(III) by TNTs. (TNTs

dosage 0.2 g L^{-1} ; temperature 25 °C; pH 5 for Tl(I) and pH 2 for Tl(III)).

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355 3.2 Adsorption mechanisms of Tl(I) and Tl(III) on TNTs

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356 Adsorption of Tl(I) by TNTs involves a single ion-exchange process between Tl^+ and Na^+/H^+ located in the interlayers; however, there are two stages for Tl(III) 357 adsorption: the ion-exchange dominant stage, and the co-precipitation dominant stage. 358 Table 4 presents the relationship between adsorbed Tl⁺ and exchanged Na⁺/H⁺. The 359 Na content of fresh TNTs was determined to be 3.330 mmol g^{-1} , and so the chemical 360 composition of TNTs could be written as Na_{0.8}H_{1.2}Ti₃O₇·1.8H₂O, consistent with 361 previous findings [30]. When the initial Tl(I) concentration was low, the Na⁺ 362 exchange mechanism completely dominated, its contribution usually exceeding 99% 363 (Table 4). H⁺ exchange played a small role in adsorption and in the other mechanisms 364 365 including surface complexation [50]. As the initial concentration increased (0.964 and 1.010 mg L^{-1}), all the Na⁺ ions in TNTs were exchanged by Tl⁺, after which excess Tl⁺ 366 further exchanged with H⁺, resulting in an increasing contribution of H⁺ exchange for 367 adsorption (1.09% for 0.964 mg L^{-1} and 2.22% for 1.010 mg L^{-1}). It can therefore be 368 concluded that Na⁺ exchange is the dominant mechanism for adsorption of Tl(I). Tl⁺ 369 will preferentially exchange with Na⁺, and only excess Tl⁺ will exchange with H⁺. 370

Initial Tl(I)	(I) Capacity (mmol g ⁻¹)			Contribution		
concentration	1	Na ⁺	H ⁺ exchange	Na ⁺	*** 1	Others
total (mol L ⁻¹)	exchange	^a exchange		H exchange	mechanisms	
0.058	0.286	0.284	0.001	99.3	0.35	0.35
0.254	1.246	1.241	0.003	99.6	0.24	0.16
0.525	2.564	2.549	0.010	99.4	0.39	0.19
0.671	3.124	3.107	0.014	99.5	0.45	0.09
0.964	3.376	3.330	0.037	98.6	1.09	0.27
1.010	3.418	3.330	0.076	97.4	2.22	0.35

Table 4. Contribution of different mechanism on adsorption of Tl(I).

^a Amount of exchanged H⁺ was calculated by precise measurement of pH value before and after adsorption.

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For adsorption of Tl(III), although ion-exchange was the main mechanism when the initial ion concentration was low, the species of Tl(III) were complicated and other mechanisms also existed. The numerical relationship between adsorbed Tl(III) and exchange Na⁺/H⁺ was uncertain, and as a result, various characterization methods including XPS, XRD and Raman spectrum analysis were used to provide insight into the interaction of thallium ions with TNTs.

379 TNTs after adsorption of Tl(I), Tl(III) at low and high initial concentration are marked as TNTs-Tl(I), TNTs-Tl(III) and TNTs-Tl(OH)₃, respectively. Fig.6a presents 380 381 the XPS survey spectra, where it can be seen that the Na 1s peak weakens considerably after adsorption of either Tl(I) or Tl(III) whereas Tl 4f peaks appear, 382 indicating that ion-exchange took place between Na⁺ and thallium ions in the 383 384 adsorption process. For high resolution of O 1s, the peak at 532.5 eV and 530.1 eV is 385 assigned to O from the surface hydroxyl group (Ti-OH) and [Ti-O]₆ octahedrons 386 (Fig.6b) [51]. Consistent with results from previous studies [29-30], the ion-exchange process did not alter the chemical composition of O, noting that the percentage of O 387 388 from Ti-OH only changed form 5.6% for TNTs to 6.4% for TNTs-Tl(I) and 8.4% for 389 TNTs-Tl(III). Therefore, ion-exchange took place solely in the interlayers of TNTs, 390 and did not change the basic skeleton [TiO₆]. The situation was different for 391 TNTs-(OH)₃ where the chemical percentage of O from Ti-OH increased to 13.3% because Tl(OH)₃ precipitated on the surface of TNTs. 392



Fig.6. XPS spectra for TNTs before and after adsorption of thallium: (a) survey; and(b) high resolution plot in vicinity of O 1s.

In the XRD patterns (Fig.7), the peaks at $\sim 24^{\circ}$, 28° , 48° and 62° all relate to 398 diffractions of sodium titanate [37, 52]. The intense peak at about 10° represents the 399 400 interlayer space of TNTs. After adsorption of Tl(III), new peaks corresponding to Tl_2O_3 (avicennite) are evident [53], resulting from $Tl(OH)_3$ decomposition in air. By 401 comparison, diffraction of Tl_2O_3 phase in the pattern of TNTs-Tl(OH)₃ is more 402 403 obvious than that for TNTs-Tl(III), indicating Tl(III) precipitation predominantly occurred when the initial Tl(III) concentration was high. Moreover, the intensity of 404 interlayer diffraction (10°) greatly reduced after adsorption, implying that adsorption 405 of Tl(I) and Tl(III) had broken the interlayer structure of TNTs. Previous studies also 406 report that adsorption of metal ions introduced slight disorder to the layered structure 407 of TNTs and weakened the diffraction at 10° [54]. Adsorption of thallium onto TNTs 408 409 was an exothermic process, causing damage to the interlayer structure of the TNTs. 410 Besides, Tl(OH)₃ precipitates were also blocked in the interlayers (Fig.1c), so that TNTs-Tl(OH)₃ exhibited weaker diffraction at 10[°] that TNTs-Tl(III). 411





Fig.7. XRD patterns of TNTs before and after adsorption of thallium.

414 Fig.8 shows the Raman spectra of TNTs before and after adsorption of thallium. 415 For fresh TNTs, the spectra were the same as for tri-titanate prepared under low NaOH concentration or low temperature [38, 55]. The peak at 444 cm⁻¹ is ascribed to 416 Ti-O bending and stretching vibrations involving six-coordinated titanium and 417 three-coordinated oxygen atoms in the $[TiO_6]$ octahedron. This peak hardly changed 418 after the ion-exchange between thallium ions and Na^+ (for TNTs-Tl(I) and 419 420 TNTs-Tl(III)), indicating the stability of $[TiO_6]$ skeleton during the adsorption process. The peak at 905 cm⁻¹ is attributed to the short Ti–O stretching vibration related to Na⁺, 421 422 namely, Ti-O-Na. After adsorption of Tl(I), the peak shifted to lower frequencies due 423 to ion-exchange between Tl⁺ and Na⁺, consistent with previous research findings [38]. 424 A peak at 818 cm⁻¹ corresponding to Ti-O-Tl appears, effectively replacing the 425 original Ti-O-Na peak. After adsorption of Tl(III) at low initial concentration, although the Ti-O-Tl peak emerges at 820 cm⁻¹, the Ti-O-Na peak weakens because of 426 incomplete ion-exchange involving Tl³⁺ and Na⁺. The situation is quite different for 427 TNTs-Tl(OH)₃, where weak peaks of Ti-O-Tl and Ti-O-Na can be observed, and the 428 peak at 444 cm⁻¹ shifts due to the precipitation of Tl(OH)₃. 429

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Fig.8. Raman spectra of TNTs before and after adsorption of thallium.

A Schematic diagram of ion-exchange and co-precipitation processes for 433 thallium adsorption onto TNTs is shown in Fig.9. In special, TNTs are full of -ONa 434 and -OH groups on the surface, which are the main adsorption sites for metals. For 435 adsorption of Tl(I), a preferential Na⁺ exchange proceeds and a subsequent H⁺ 436 exchange occurs (Fig.9a). For adsorption of Tl(III), ion-exchange between Tl(III) ions 437 Tl(OH)²⁺) and Na⁺ happens at low initial Tl(III) concentration $(Tl(OH)_2^+ and$ 438 (Fig.9b). However, co-precipitation of Tl(OH)₃ and TNTs is the primary mechanism 439 440 at high initial concentration (Fig.9c).



447 **3.4 Reuse of TNTs**

448 TNTs are demonstrably effective adsorbents for metal ions because they have 449 excellent adsorption performance characteristics and can be regenerated easily [35]. Table 5 lists the desorption and regeneration efficiencies of thallium, where it may be 450 451 seen that Tl(I) was readily desorbed from TNTs by HNO₃, given that the desorption 452 efficiencies were always over 95%. Under HNO₃ treatment, excess H⁺ replaced adsorbed Tl⁺ on the surface of TNTs [30, 35]. After regeneration by NaOH, the -ONa 453 454 groups were restored and the adsorption capacity of Tl(I) on regenerated TNTs was 455 little different to that on original TNTs. However, the ratio of adsorption capacity after regeneration to initial capacity q_{μ}/q_0 decreased to 87.7 % when TNTs were desorbed 456 with 0.6 mol L⁻¹ HNO₃ and regenerated after two cycles, owing to irreversible 457 458 damage of TNTs structure under high H^+ concentration. At very high concentration of 459 HNO_3 , the tubular structure of TNTs is seriously damaged by H^+ , and even phase 460 transition from titanate to anatase can occur [56]. As a result, TNTs could not be fully recovered after NaOH treatment, causing the adsorption capacity to decrease. 461 462 Desorption of Tl(III) from TNTs was different. Tl(OH)₃ precipitation on TNTs was the main adsorption mechanism when the initial Tl(III) concentration was 100 mg L^{-1} . 463 464 Dissolution of the precipitates was the primary desorption mechanism. Moreover, 465 hydrolysis and -OH complexation of Tl(III) was widespread when the solution H⁺ 466 concentration was low, thus reducing the desorption efficiency at low HNO₃ concentration (0.2 mol L^{-1}). However, damage to the TNTs structure occurred when 467 HNO_3 was too high (0.6 mol L⁻¹), so it is concluded that 0.4 mol L⁻¹ HNO_3 was a 468 469 sensible choice for Tl(III) desorption from TNTs.

470 **Table 5.** Desorption and regeneration efficiencies of thallium after HNO₃ treatment at

471 different con	centrations.
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	$0.2 \text{ mol } L^{-1 a}$		$0.4 \text{ mol } L^{-1}$		$0.6 \text{ mol } L^{-1}$	
	Desorption		Desorption		Desorption	0
Metal ion	efficiency	q_r/q_0^a	efficiency	q_r/q_0	efficiency	q_r/q_0
	(%)	(%)	(%)	(%)	(%)	(%)
	96.4	98.7	98.4	95.3	98.8	90.6
11(1)	97.3	97.3	99.0	94.1	99.5	87.7
Tl(III)	72.5	67.1	90.6	91.2	97.7	85.1
	70.7	58.7	92.6	90.5	99.0	80.4

472 ^a HNO₃ concentration.

473 ^b Ratio of adsorption capacity after regeneration to initial capacity.

474 3.5 Environmental implications

475 As shown above, TNTs can quickly and efficiently remove Tl(I) and Tl(III) from 476 aqueous solutions. Even under extreme conditions such as a solution with low pH, 477 TNTs exhibit a considerable capacity to adsorb thallium ions, especially those of highly toxic Tl(III). TNTs present high adsorption selectivity for thallium ions in the 478 479 presence of common inorganic ions, and so can be very beneficial in practical 480 wastewater treatment. Furthermore, TNTs can either be reused after moderate 481 treatment, or else be used to trap permanently toxic metals in order to prevent 482 secondary pollution. In short, TNTs can be used as an excellent adsorbent for capturing thallium from aqueous environments, and inhibiting migration of this highly 483 484 toxic heavy metal to human beings and other living organisms.

485 4. Conclusion

486 Hydrothermally-synthesized titanate nanotubes have a layered structure 487 composed of small diameter tubes of large surface area, which can efficiently remove 488 Tl(I) and Tl(III) from aqueous solutions. Laboratory tests reported herein show that 489 the adsorption capacities of Tl(I) and Tl(III) increased with increasing pH. The 490 optimum pH for Tl(I) adsorption was approximately 5–6, whereas efficient adsorption 491 of Tl(III) was found to occur even at a pH as low as 2. The adsorption kinetics of the 492 two metal ions was very rapid, with high removal efficiencies of over 90% observed 493 in the first 10 min of operation. The adsorption isotherm of Tl(I) on TNTs fitted 494 closely to the Langmuir isotherm with a calculated maximum adsorption capacity of 709.2 mg g⁻¹. The adsorption isotherm of Tl(III) comprised two stages: an 495 496 ion-exchange dominant stage, and a co-precipitation dominant stage. Coexisting Na⁺ and Ca²⁺ slightly decreased the adsorption capacity of Tl(I) and Tl(III), indicating that 497

TNTs have good adsorption selectivity for both ions. Adsorption of thallium wasexothermal, and damaged the layered structure of TNTs.

Ion-exchange between Tl⁺ and interlayered Na⁺ of TNTs was demonstrated to be 500 501 the primary mechanism for Tl(I) adsorption. However, the adsorption mechanism was 502 more complicated for Tl(III). At low initial Tl(III) concentration, ion-exchange 503 involving various Tl(III) ions played the pivotal role. At high initial Tl(III) 504 concentration, co-precipitation of $Tl(OH)_3$ and TNTs was the main mechanism for 505 Tl(III) removal, which was further confirmed by XPS and XRD analyses. Besides, 506 XPS showed that the ion-exchange process occurred solely in the interlayers of TNTs, but did not change the basic skeleton of [TiO₆]. Co-precipitation is another important 507 508 adsorption mechanism for easily hydrolytic metal ions, like Pd(II), Ga(III), V(III) and 509 so on.

510 Finally, TNTs also exhibited a large adsorption capacity for thallium after 511 desorption by HNO₃ and regeneration by NaOH. Titanate nanotubes are excellent 512 adsorbents for removing thallium from wastewaters, and thus have great potential for 513 full-scale treatment processes.

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518 Appendix A. Supplementary data

519 Supplementary data associated with this article are available with the online version.

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604 Figure Captions

- **Fig.1.** TEM images and EDX spectra of TNTs: (a) before adsorption of thallium; (b)
- after absorption of thallium Tl(I); and (c) after absorption of thallium Tl(III).
- 607 Fig.2. Effect of pH on adsorption of Tl(I) and Tl(III) by TNTs. (Initial metal ion
- 608 concentration 100 mg L^{-1} ; TNTs dosage 0.2 g L^{-1} ; temperature 25 °C).
- 609 Fig.3. Adsorption kinetics of Tl(I) and Tl(III) on TNTs. (Initial metal ion
- 610 concentrations 50 and 100 mg L^{-1} respectively; TNTs dosage 0.2 g L^{-1} ; temperature 25
- 611 °C; pH 5 for Tl(I) and pH 2 for Tl(III)).
- **Fig.4.** Isotherms for adsorption of (a) Tl(I) and (b) Tl(III) on TNTs. (TNTs dosage 0.2
- 613 g L^{-1} ; temperature 25 °C, pH 5 for Tl(I) and pH 2 for Tl(III)).
- 614 Fig.5. Effect of coexisting ions on adsorption of Tl(I) and Tl(III) by TNTs. (Initial
- thallium ion concentration 100 mg L^{-1} ; TNTs dosage 0.2 g L^{-1} ; temperature 25 °C; pH
- 616 5 for Tl(I) and pH 2 for Tl(III)).
- 617 Fig.6. XPS spectra for TNTs before and after adsorption of thallium: (a) survey; and
- 618 (b) high resolution plot in vicinity of O 1s.
- 619 Fig.7. XRD patterns of TNTs before and after adsorption of thallium.
- 620 Fig.8. Raman spectra of TNTs before and after adsorption of thallium.
- **Fig.9.** Schematic diagram of (a) Tl(I) and (b), (c) Tl(III) adsorption onto TNTs.

Table Legends

Table 1. Kinetic parameters for adsorption of Tl(I) and Tl(III) on TNTs.

Table 2. Isotherm parameters for adsorption of Tl(I) and Tl(III) on TNTs.

Table 3. Thermodynamic parameters for adsorption of Tl(I) and Tl(III) on TNTs.

Table 4. Contribution of different mechanism on adsorption of Tl(I).

Table 5. Desorption and regeneration efficiencies of thallium after HNO3 treatment at

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different concentrations.



Highlights

- ✓ TNTs show large adsorption capacities for both Tl(I) and Tl(III)
- ✓ Ion-exchange between Tl^+ and Na^+ is the primary mechanism for Tl(I) adsorption
- ✓ Ion-exchange plays the main role in adsorption at low Tl(III) concentration
- ✓ Co-precipitation of Tl(OH)₃ and TNTs is dominant at high Tl(III) concentration
- ✓ TNTs can be re-used efficiently after HNO₃ desorption and NaOH regeneration